

(EN) Assembly instructions

(DE) Montageanleitung

(FI) Kokoonpano-ohjeet

(HR) Skupština Upute

(FR) Notice de Montage

(IT) Istruzioni di Montaggio

(BA) Skupština Uputstvo

(NL) Montage Instructies

(CS) Montážní Návod

(RO) Instrucțiuni de Asamblare

(DA) Montagevejledning

(PL) Instrukcja Montażu

(SK) Popis konštrukcie

(SV) Monteringsanvisning

(SL) Navodila za Montažo

(RU) Инструкция по Монтажу

(NO) Montasjeveiledning

(HU) Szerelési útmutató

(UK) Інструкція по монтажу

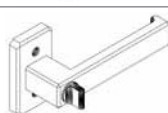
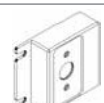


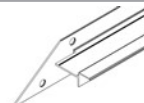
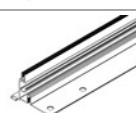
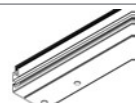
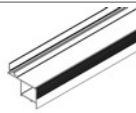
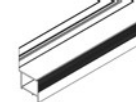
{USE WITH (VM0001-UJ + VB-B60 / VB-B60S) & (VM0023-S)}

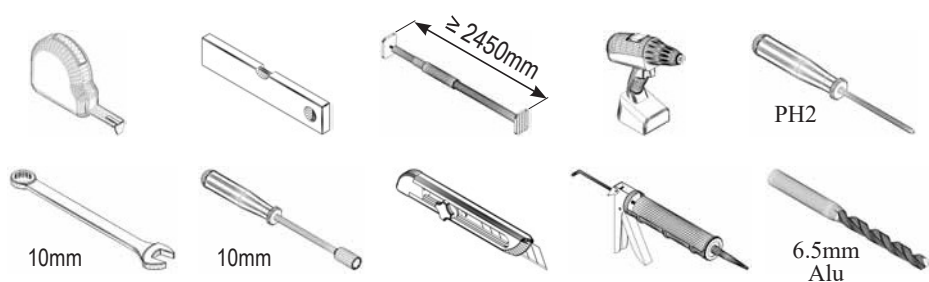
Vitavia

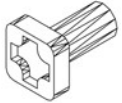
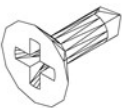
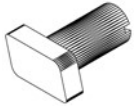
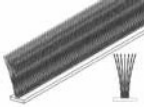
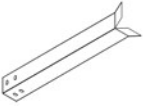
– makes living grow

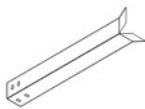
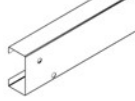
VA0038-PSD

Item No.	Part	Sect. Ref.	Size mm	Quantity
1092		5_1	120	8x
2008		5_2	4.2 x 21	4x
2009		5_1	4.2 x 12	24x
2010		5_1L	137.55	1x
2011		5_1L	137.55	1x
2012		5_1L	74.5	1x
2013		5_1L	M4 x 40	2x
2014		5_1L	93	1x
2015		5_1	10	20x
2017		5_1	30.3	2x
2018		5_2	84	1x
2031		3	641.5	1x

Item No.	Part	Sect. Ref.	Size mm	Quantity
2032		3	641.5	1x
2077		0B	1977	1x
2078		3	1962	1x
2079		3	1962	1x
2080		3	1318	1x
2081		5_1	1977	2x
2082		5_1R	1977	1x
2083		5_1L	1977	1x
2084		5_1	1977	4x
2085		5_1	616	2x
2086		5_1	616	2x
2087		5_1	580	3x

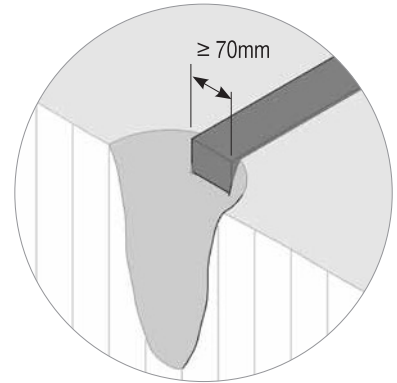
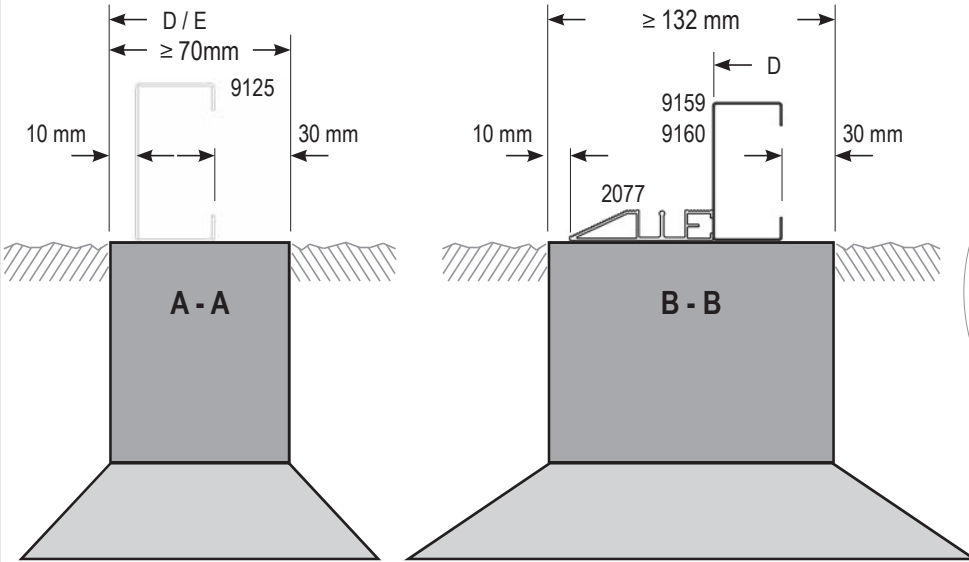


Item No.	Part	Sect. Ref.	Size mm	Quantity
2088		5_1L	580	1x
3001		0B 5_1	M6 x 12	48x
3002		0B 5_1 5_2	M6	54x
7066		5_1	75	6x
7085		5_2	95	2x
7088		5_1 5_2	3.9 x 13	40x
7113		5_2	100	2x
7150		5_2	50	1x
7399		5_1L 5_2	M6 x 12	6x
7457		5_1	4000	1x
9105		0B	50	2x
9144		0B	455	1x

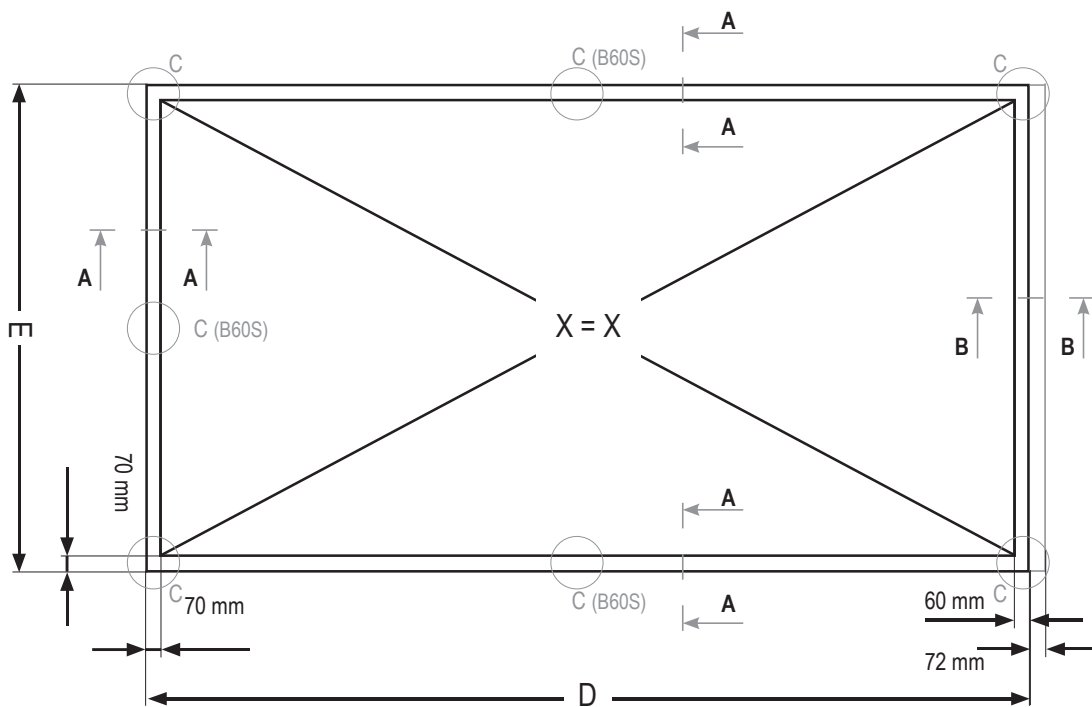
Item No.	Part	Sect. Ref.	Size mm	Quantity
9145		0B	455	1x
9146		0B	42.4	2x
9159		0B	663	1x
9160		0B	663	1x

VA0038-PSD

0 (VM0001-UJ + VB-B60 / VB-B60S)

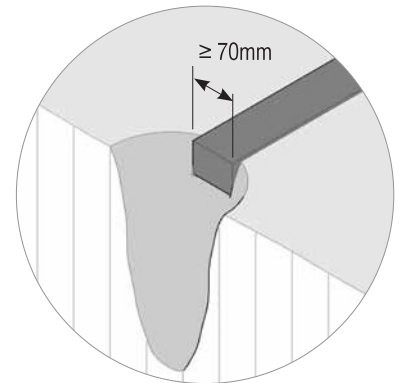
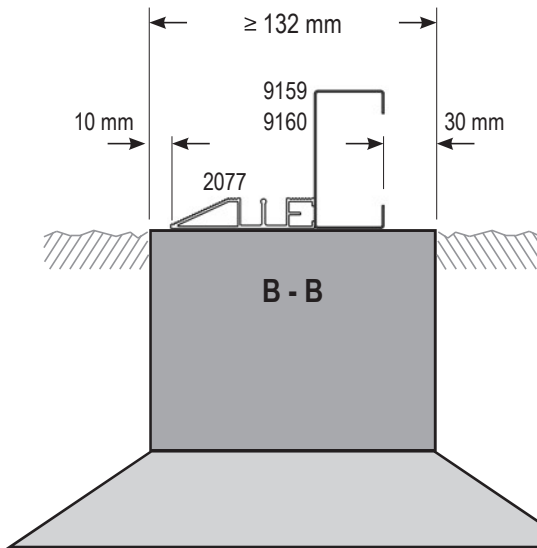
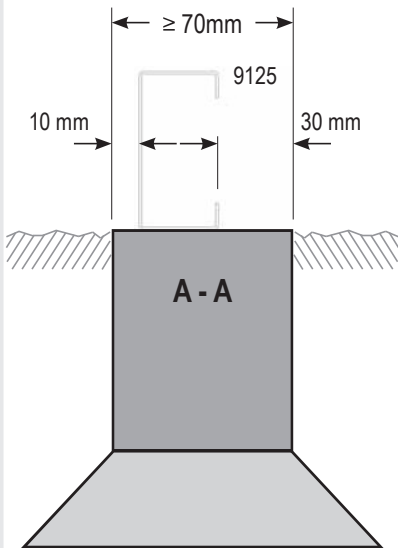
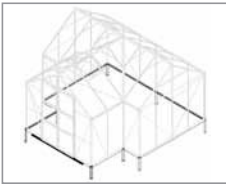


C (A-A)

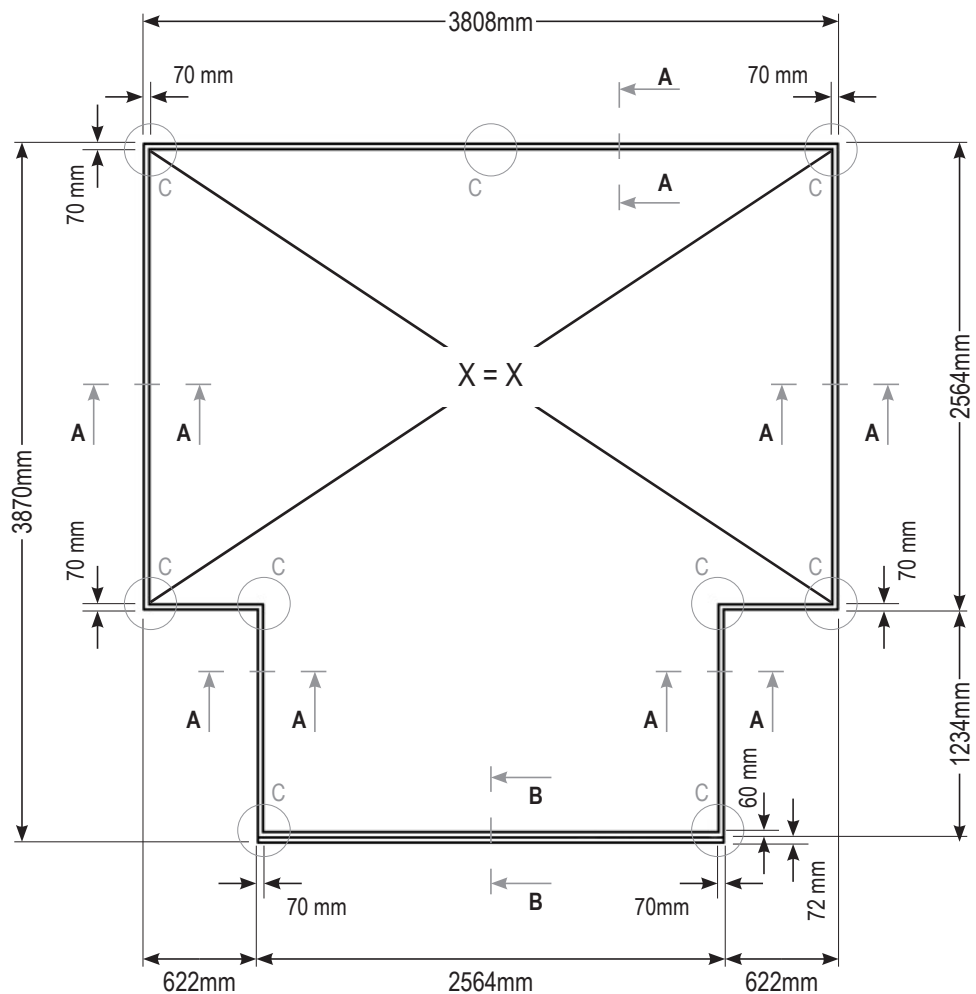


	6700	8300	9900	11500
D + 72 mm	2554 + 72 mm	3176 + 72 mm	3798 + 72 mm	4420 + 72 mm
E	2564 mm	2564 mm	2564 mm	2564 mm

VA0038-PSD

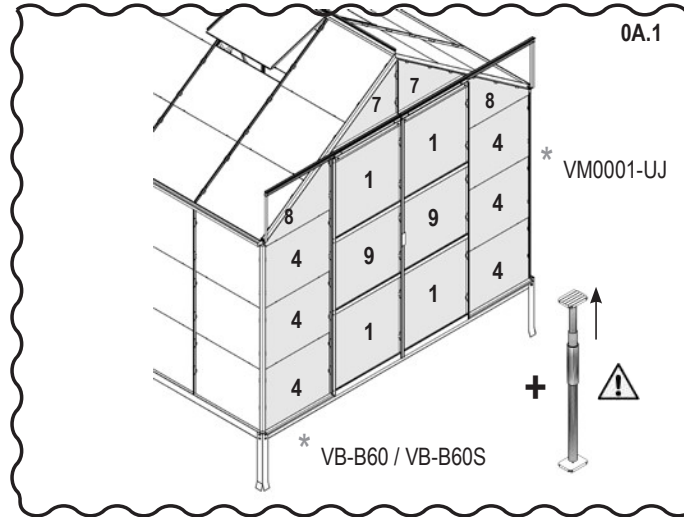
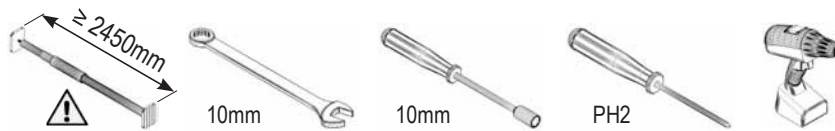
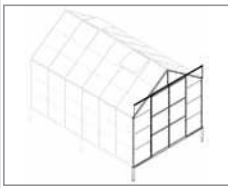


C (A - A)



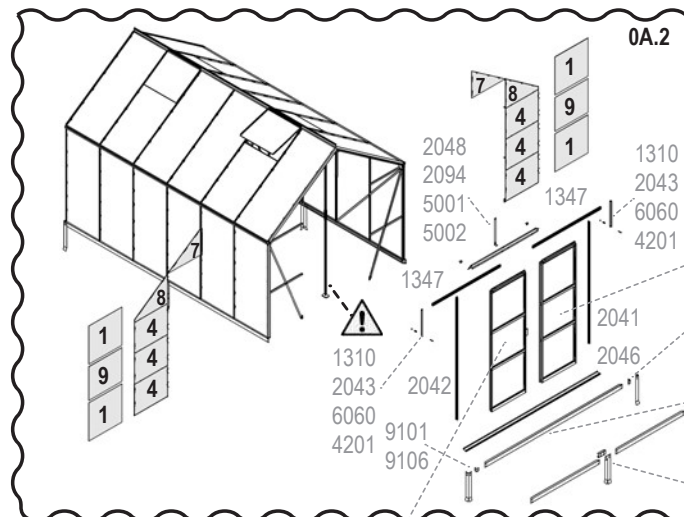
VA0038-PSD

0A (VM0001-UJ + VB-B60 / VB-B60S)



* VM0001-UJ * VB-B60 / VB-B60S

1003 32x	1310 2x	1500 2x	2042 1x	2098 1x	9101 2x	9106 2x
1007 4x	1347 2x	1515 2x	2043 2x	2099 1x	* VB-B60	* VB-B60S
1009 4x	1359 2x	2005 1x	2046 1x	4201 2x	9116 1x	9004 4x
1014 4x	1360 2x	2006 2x	2048 2x	5001 1x		9103 1x
1015 4x	1361 4x	2021 2x	2058 1x	5002 1x		9107 2x
1304 4x	1362 2x	2041 1x	2094 1x	6060 2x		9147 2x

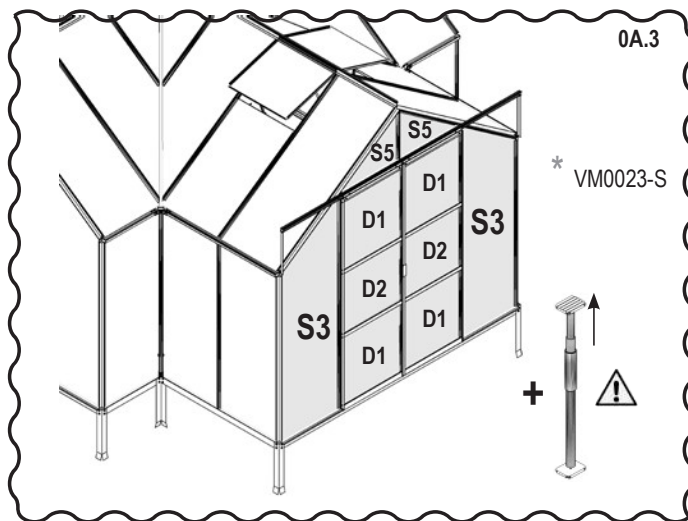
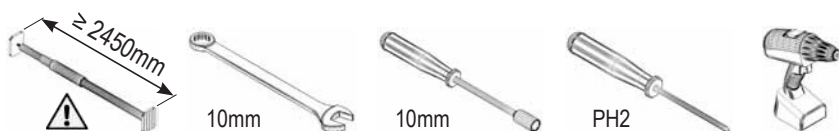
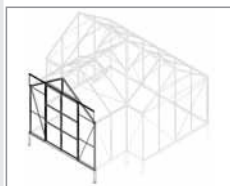


VA0038-PSD

1003
1007
1009
1014
1015
1304
1359
1360
1361
1362
1500
1515
2005
2006
2021
2058
2098

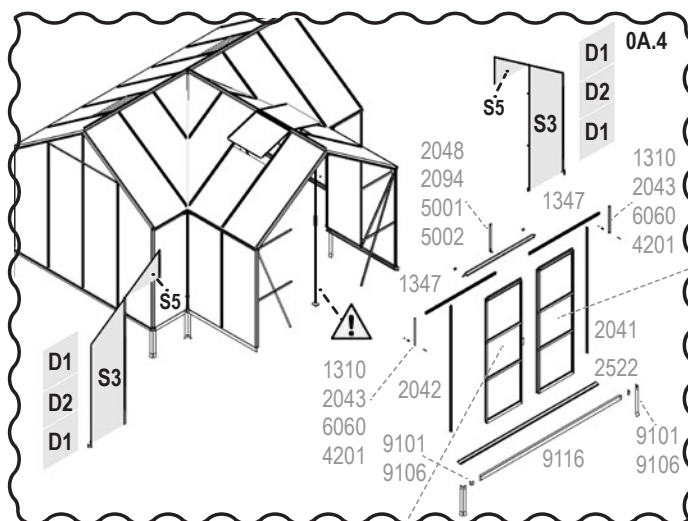
1003
1007
1009
1014
1015
1304
1359
1360
1361
1362
1500
1515
2021
2058
2099
* VB-B60
9116
* VB-B60S
9004
9103
9107
9147

0A (VM0023-S)



* VM0023-S

1003 32x	1310 2x	1500 2x	2042 1x	2099 1x	6605 8x
1007 4x	1347 2x	1515 2x	2043 2x	2522 1x	6606 4x
1009 4x	1359 2x	2005 1x	2048 1x	4201 2x	9101 2x
1014 4x	1360 2x	2006 2x	2058 2x	5001 1x	9106 2x
1015 4x	1361 4x	2021 2x	2094 1x	5002 1x	9116 1x
1304 4x	1362 2x	2041 1x	2098 1x	6060 2x	

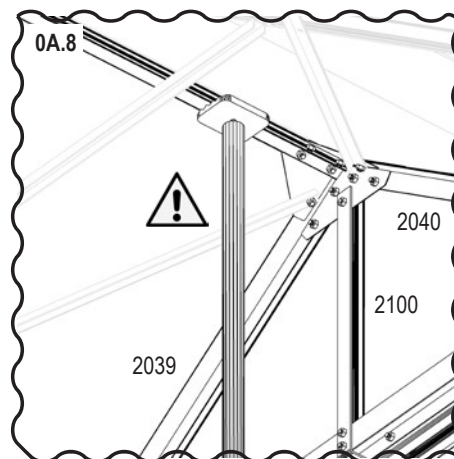
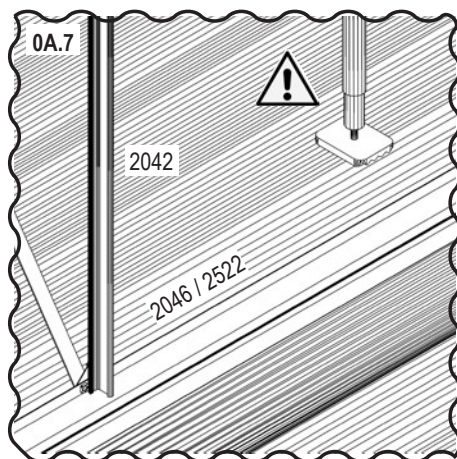
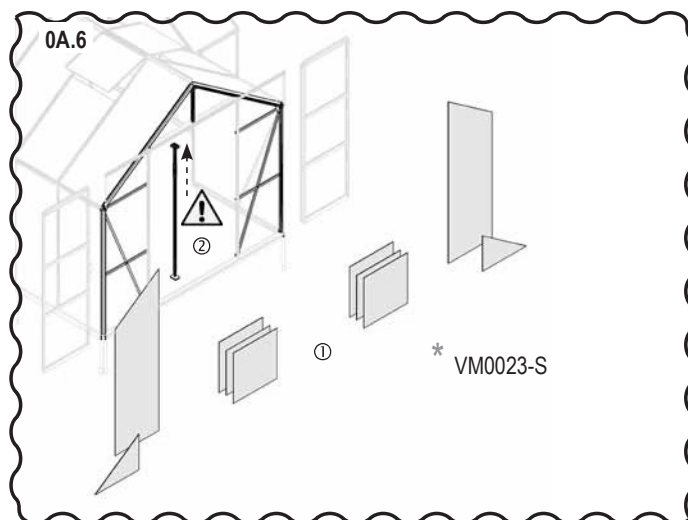
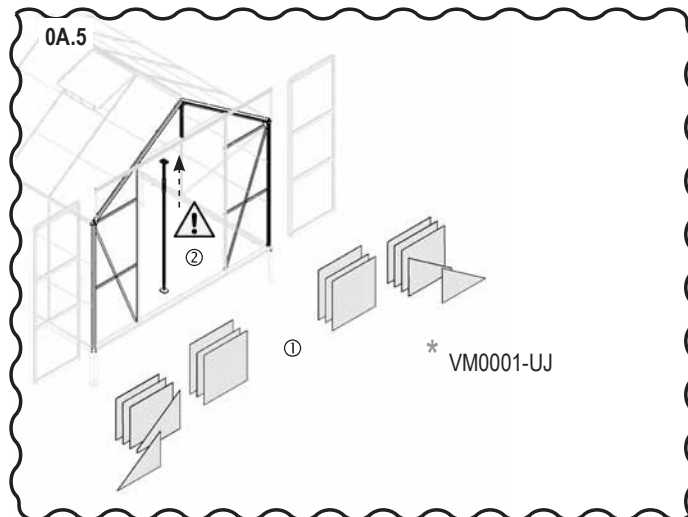
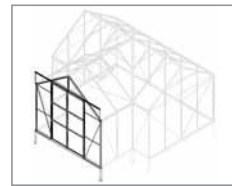


1003
1007
1009
1014
1015
1304
1359
1360
1361
1362
1500
1515
2021
2058
2099
6605
6606

1003
1007
1009
1014
1015
1304
1359
1360
1361
1362
1500
1515
2005
2006
2021
2058
2098
6605
6606

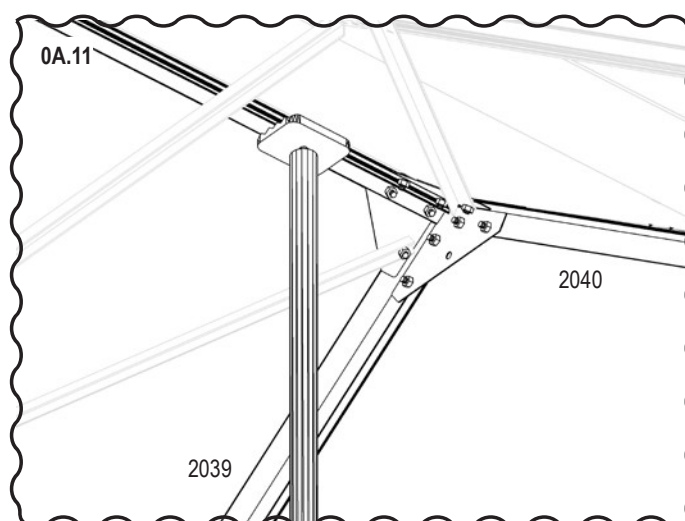
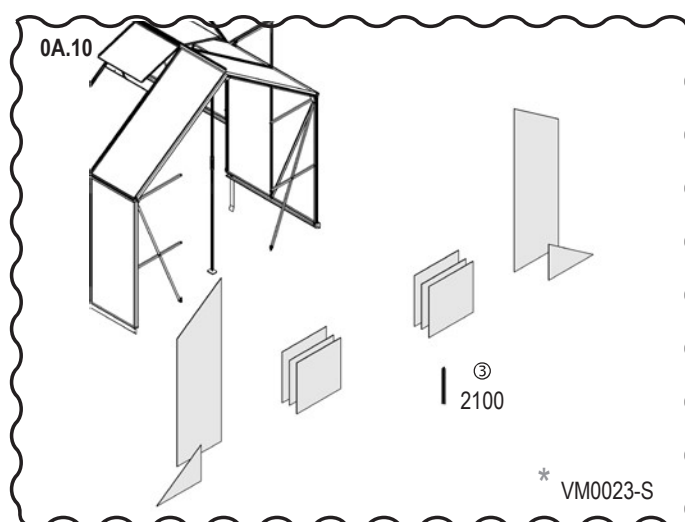
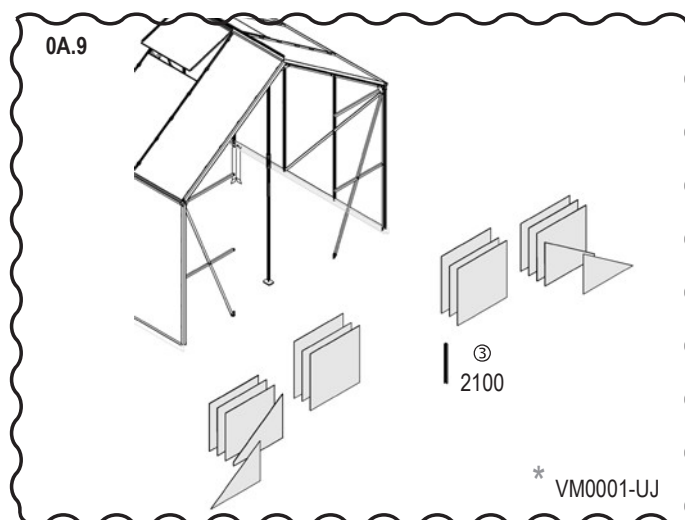
VA0038-PSD

0A (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



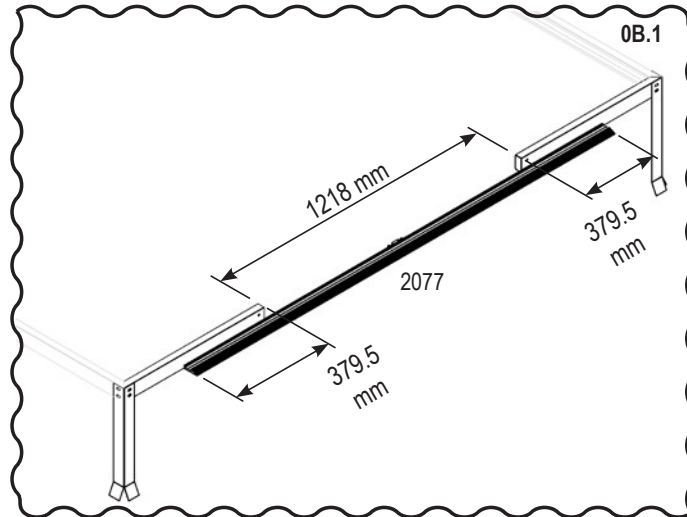
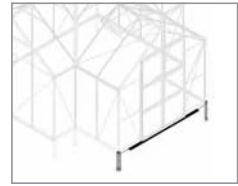
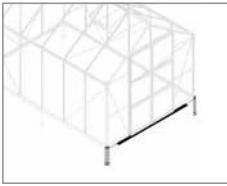
VA0038-PSD

0A (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



VA0038-PSD

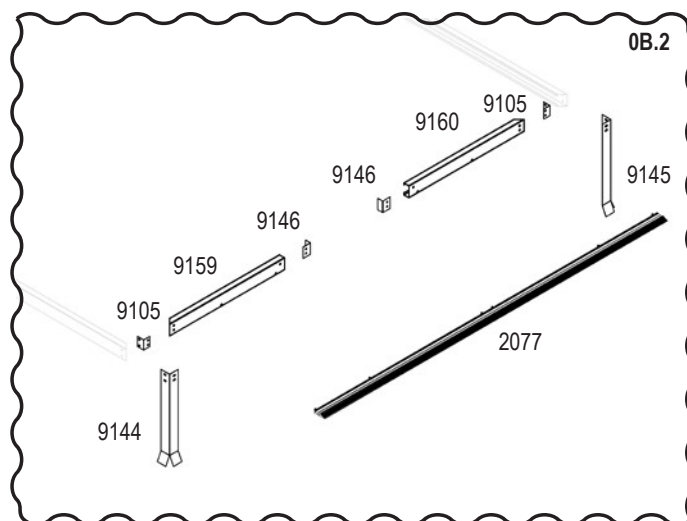
0B (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



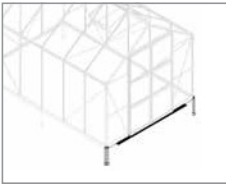
3001 6x		9105 2x		9146 2x	
3002 6x		9144 1x		9159 1x	
2077 1x		9145 1x		9160 1x	

* VB-B60 ~~2x 9101~~
* VM0023-S ~~2x 9106~~
~~1x 9116~~

* VB-B60S ~~4x 9004~~
~~2x 9101~~
~~1x 9103~~
~~2x 9106~~
~~2x 9107~~
~~2x 9147~~



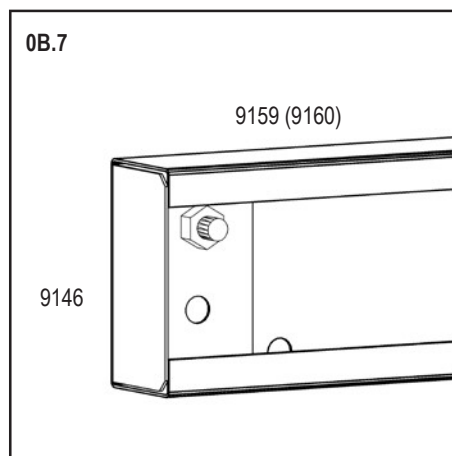
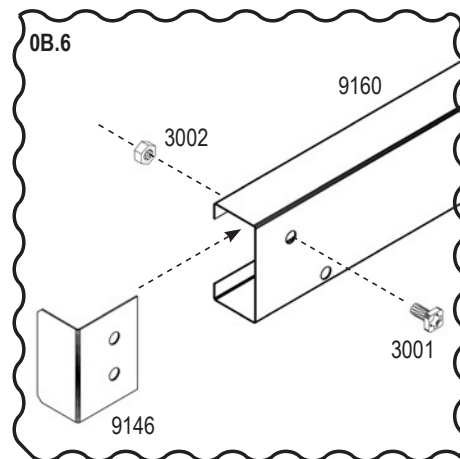
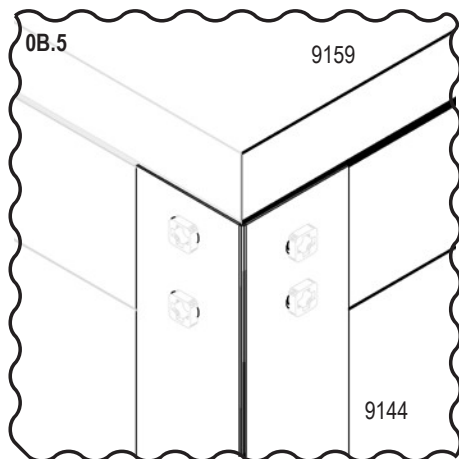
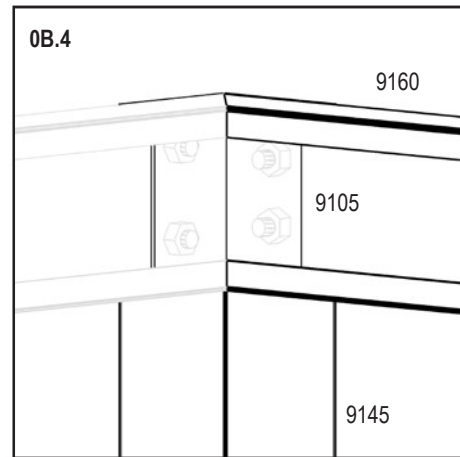
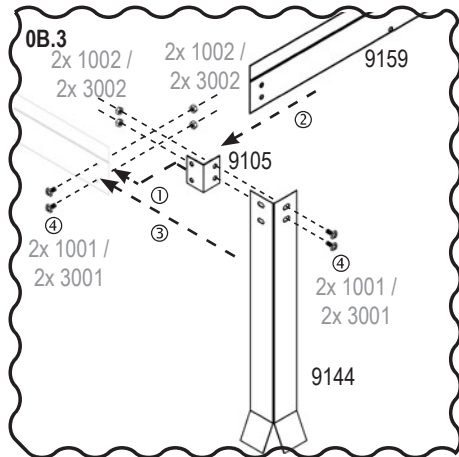
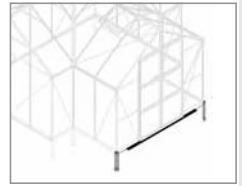
0B (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



10mm

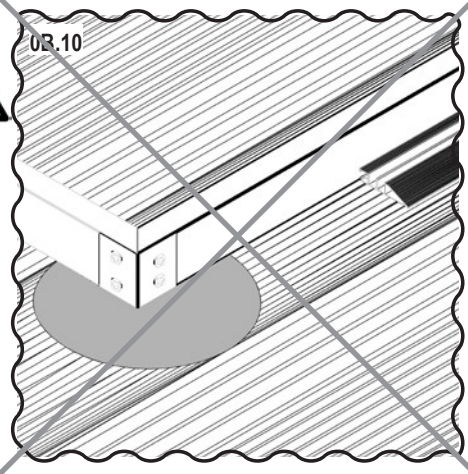
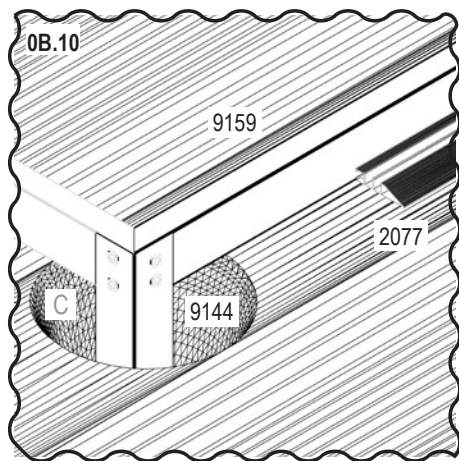
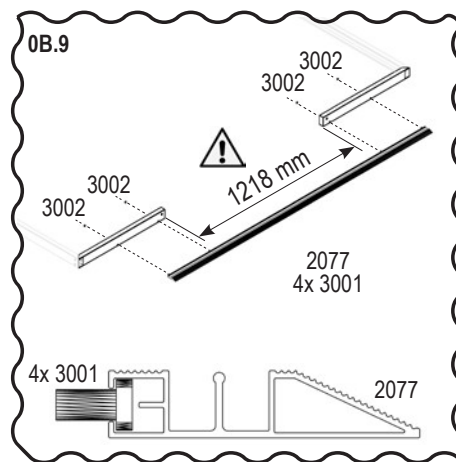
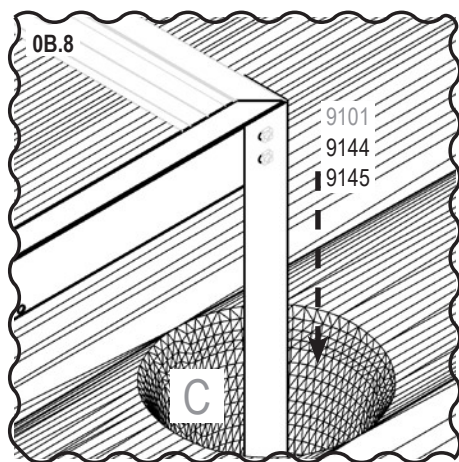


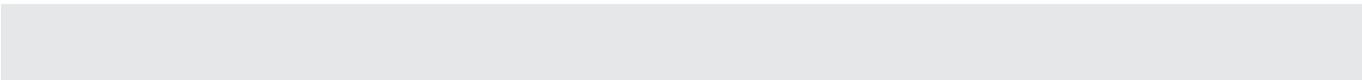
10mm



VA0038-PSD

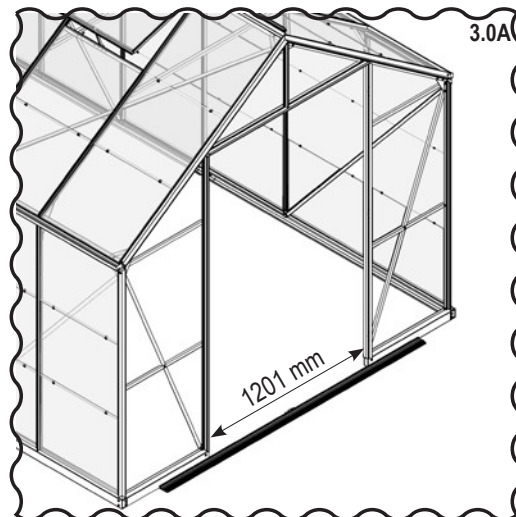
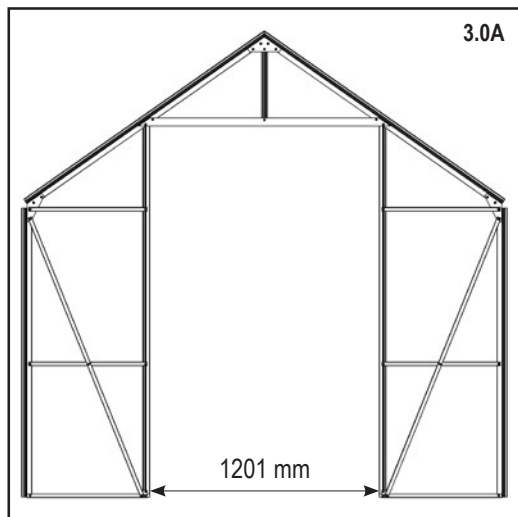
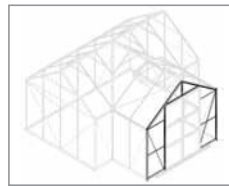
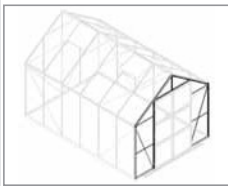
**0B (VM0001-UJ + VB-B60 / VB-B60S)
(VM0023-S)**





VA0038-PSD

3 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)

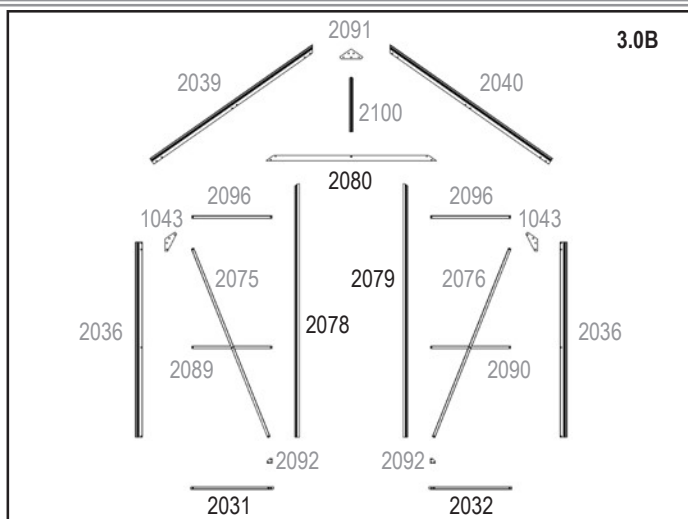


2031 1x		2078 1x		2080 1x	
2032 1x		2079 1x			

* VM0001-UJ * VM0023-S

1001 (3001) 34x		2036 2x		2075 1x		2090 1x		2096 2x	
1002 (3002) 34x		2039 1x		2076 1x		2091 1x		2100 1x	
1043 2x		2040 1x		2089 1x		2092 2x			

2x 1347
1x 2041
1x 2042
1x 2046 / 1x 2522
1x 2048
1x 2094
1x 5001
1x 5002



3.1 → 3.8



(3.1B → 3.8B)

3.9

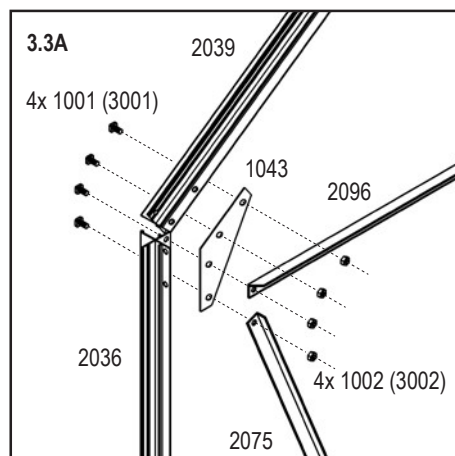
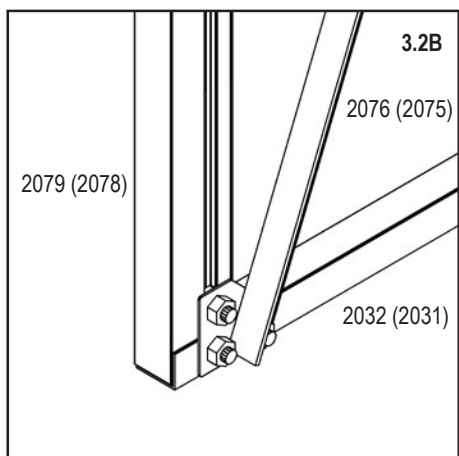
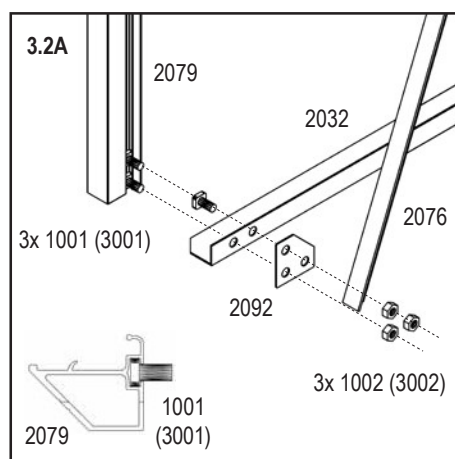
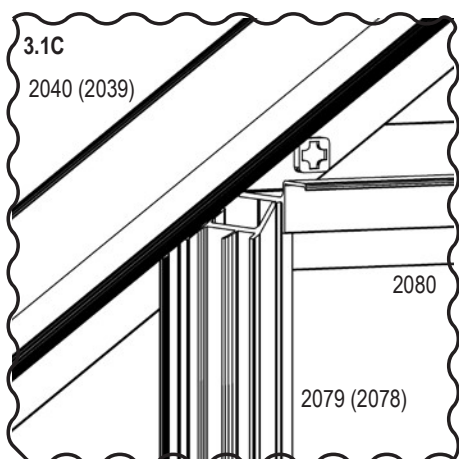
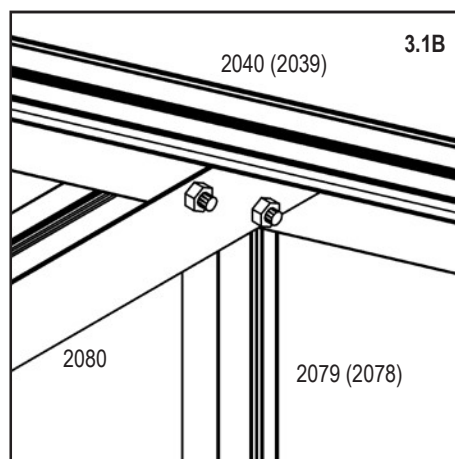
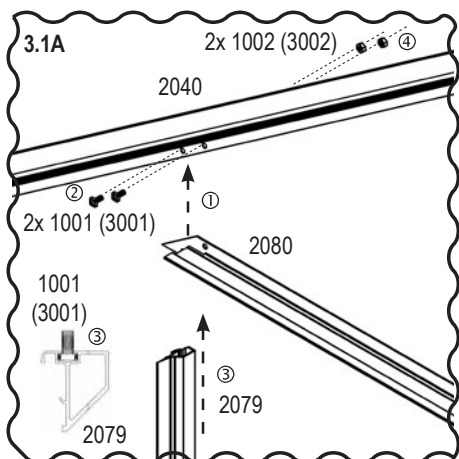
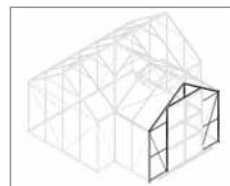
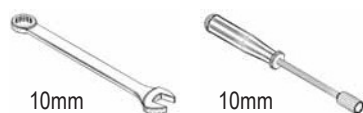
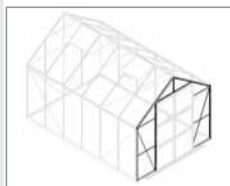


3.10 → 3.12



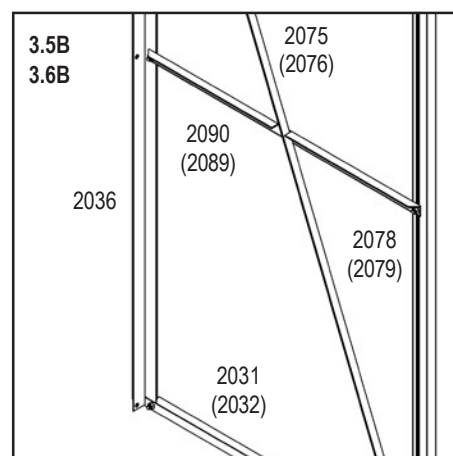
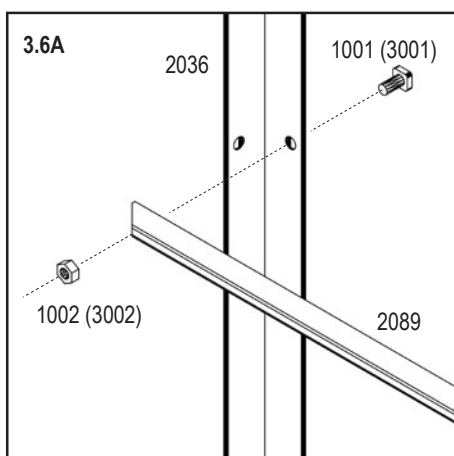
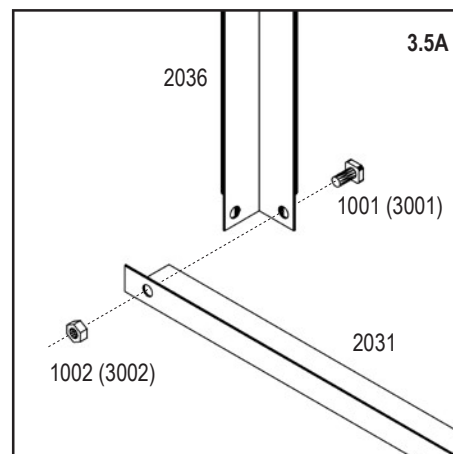
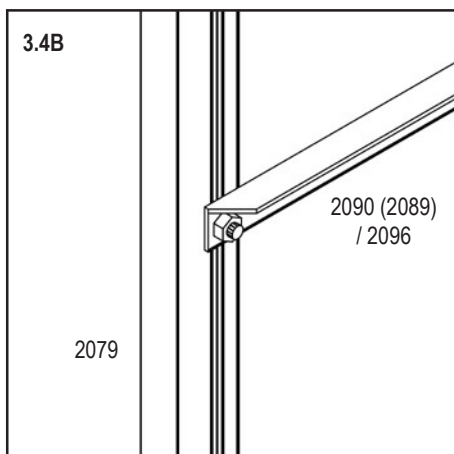
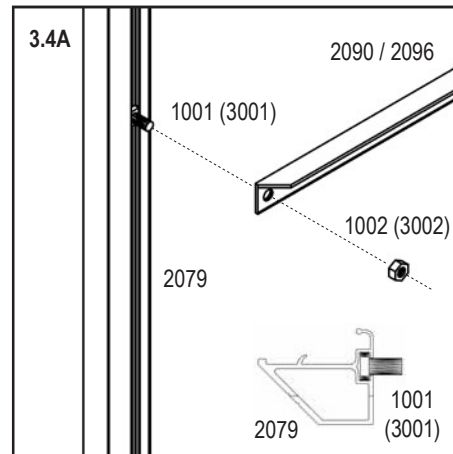
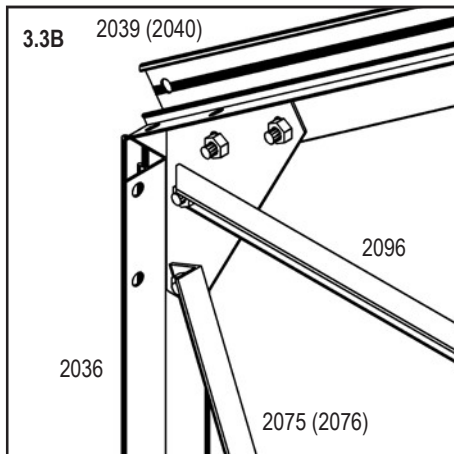
VA0038-PSD

3 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)

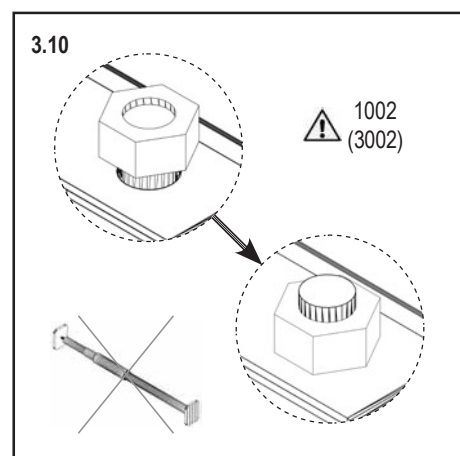
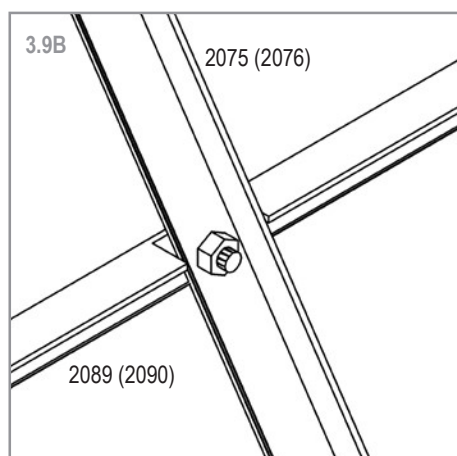
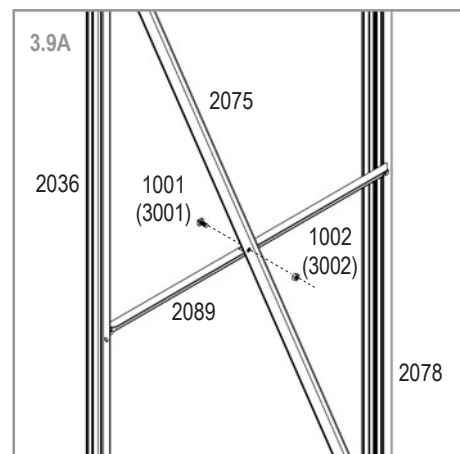
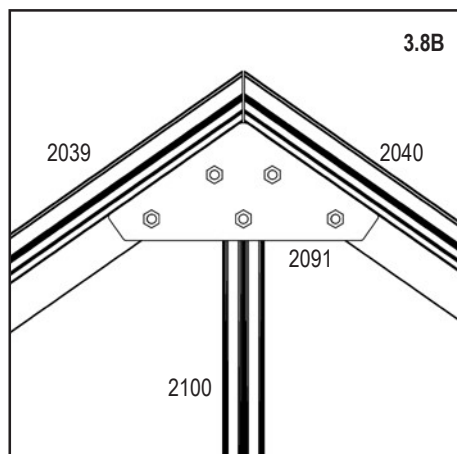
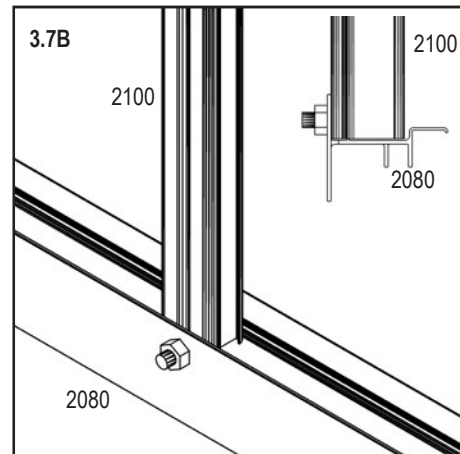
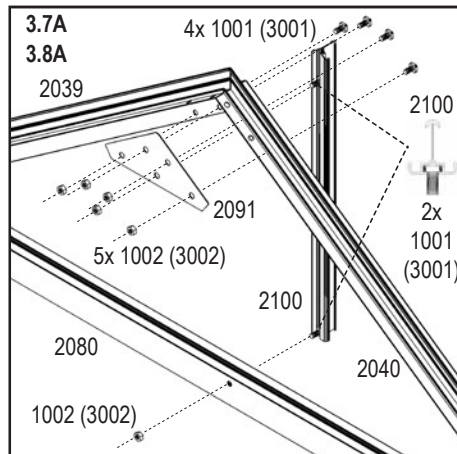


VA0038-PSD

3 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)

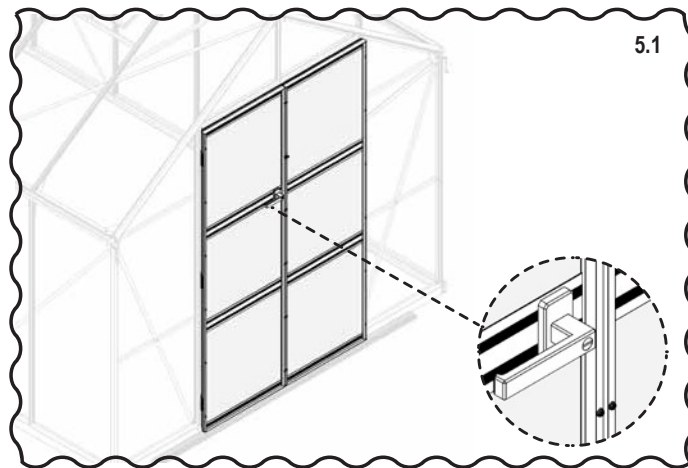
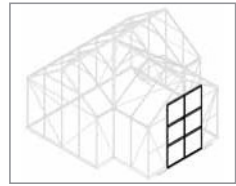
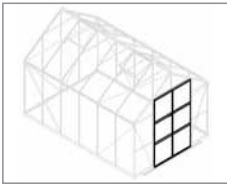


3 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



VA0038-PSD

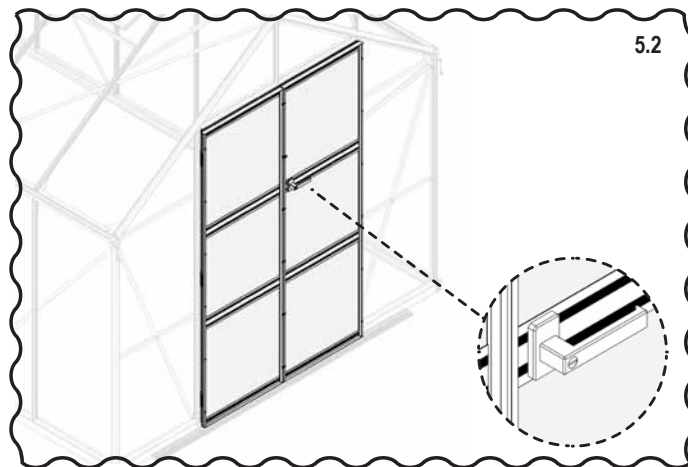
5 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



5.1



5_1L & 5_1R

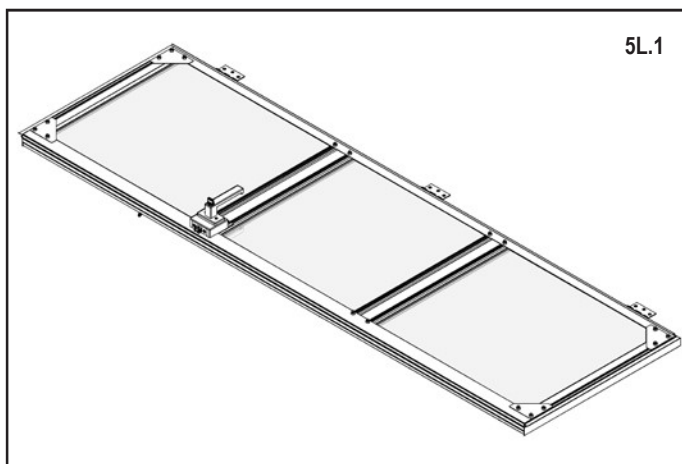
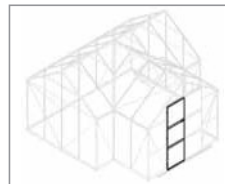
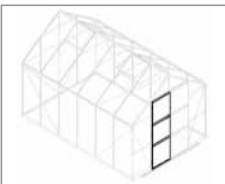


5.2

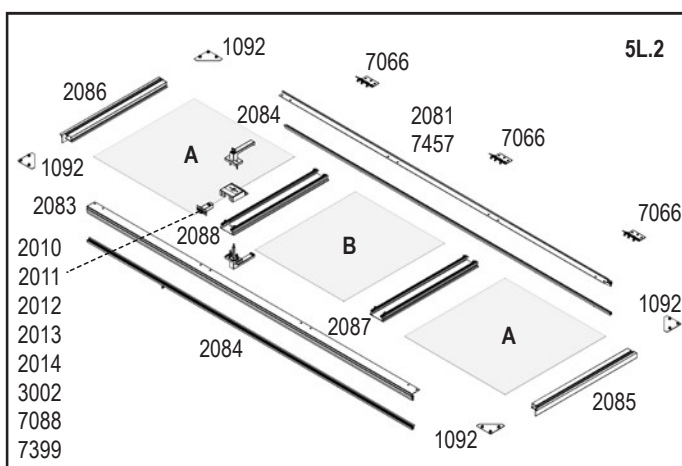


5_1L & 5_1R

5_1L (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



1020 2x		2012 1x		2081 1x		2087 1x		7088 11x	
1092 4x		2013 2x		2083 1x		2088 1x		7399 2x	
2009 11x		2014 1x		2084 2x		3001 20x		7457 1x	
2010 1x		2015 9x		2085 1x		3002 22x			
2011 1x		2017 1x		2086 1x		7066 3x			

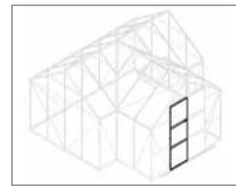
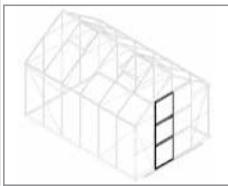


A
610 x 610 mm

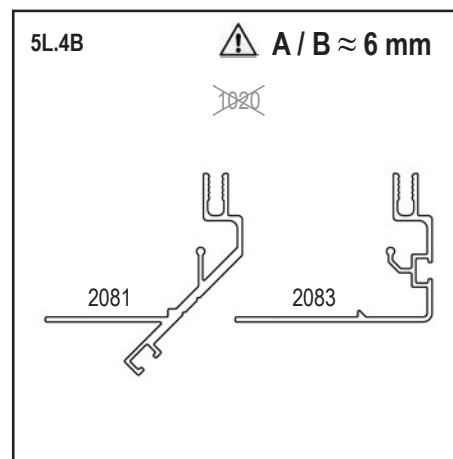
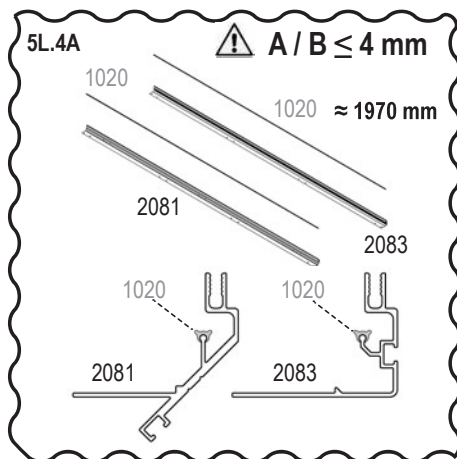
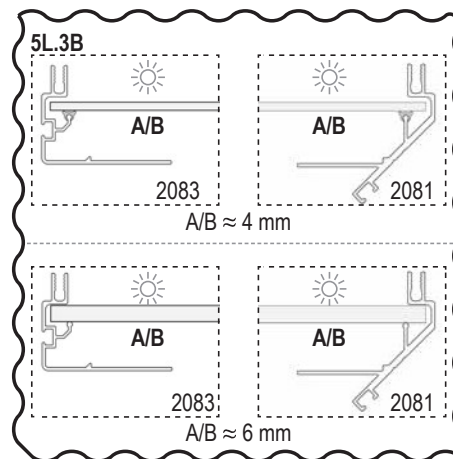
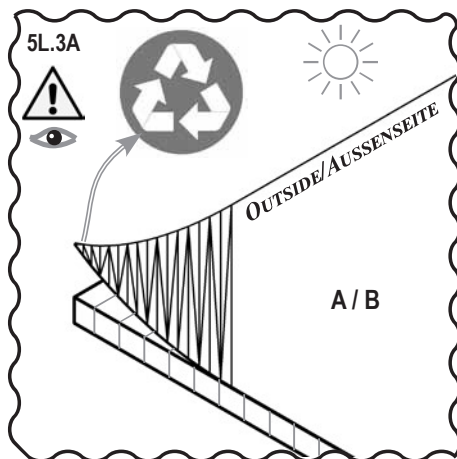
B
610 x 540 (538) mm

VA0038-PSD

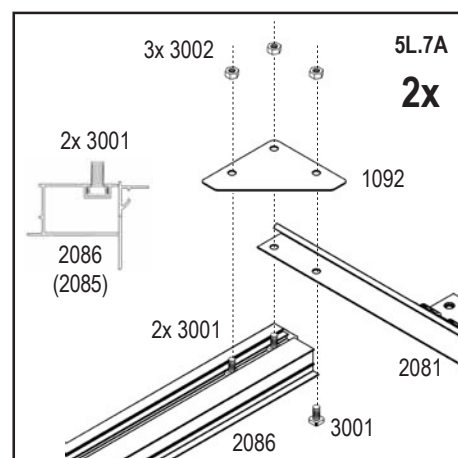
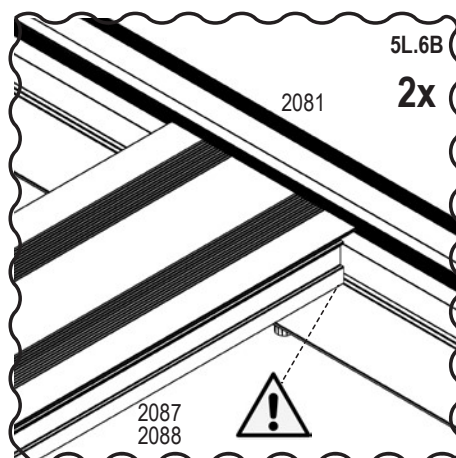
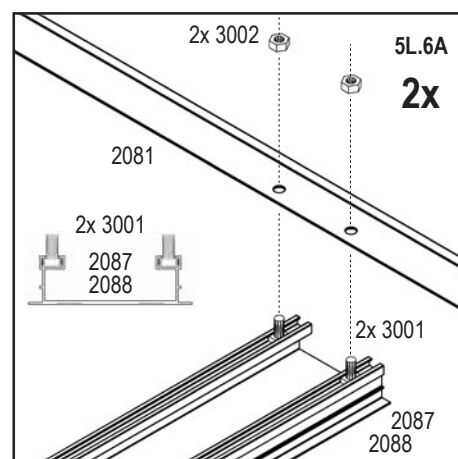
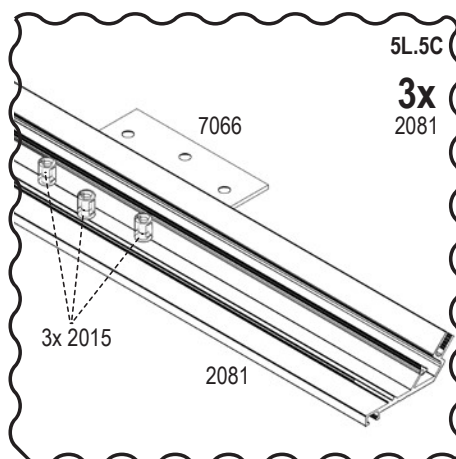
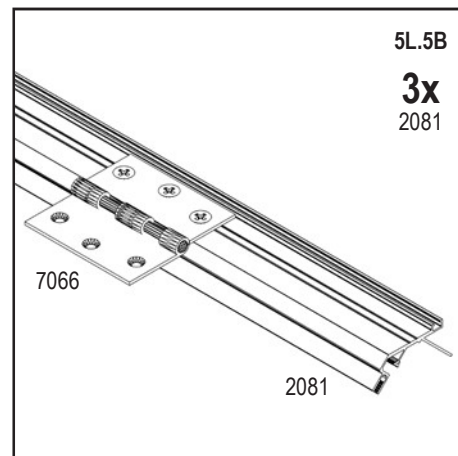
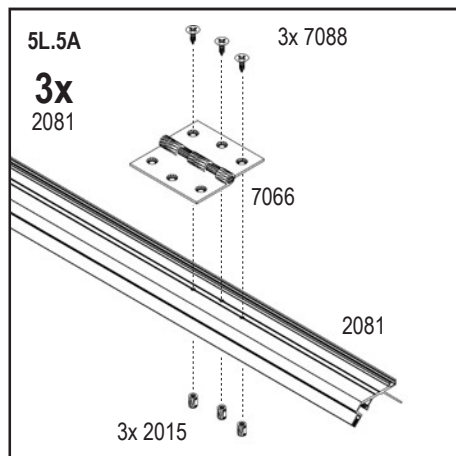
5_1L (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



5L	Art. No.	mm	Art. No.		mm (±3mm)		
	Glass ≈ 3 mm		PC ≈ 4 mm	PC ≈ 6 mm			
A	3679011	610 x 610	369426	3694261	610 x 610	2x	
B	3679141	610 x 540	369481	3694811	610 x 538	1x	
Total						3x	

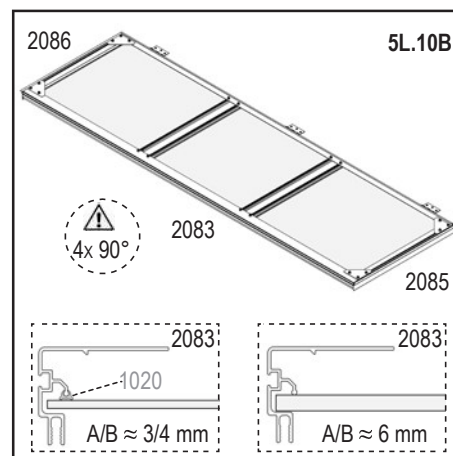
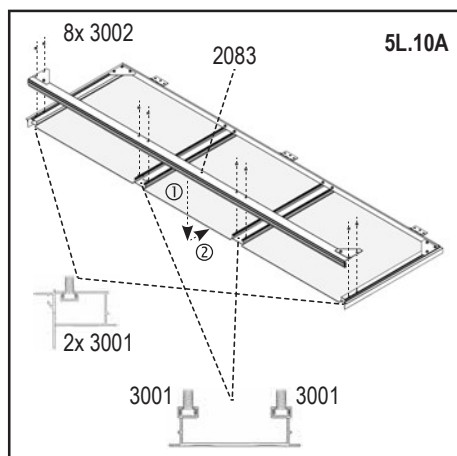
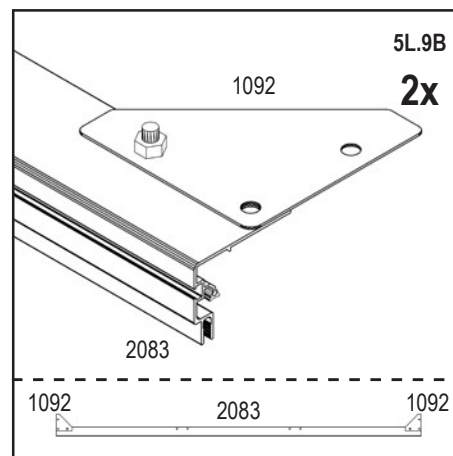
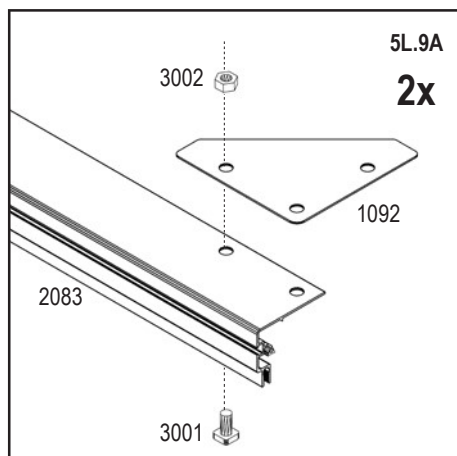
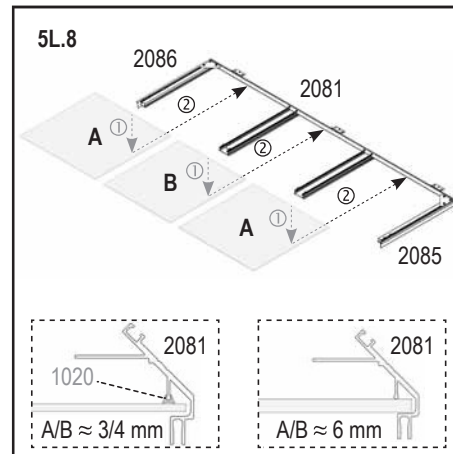
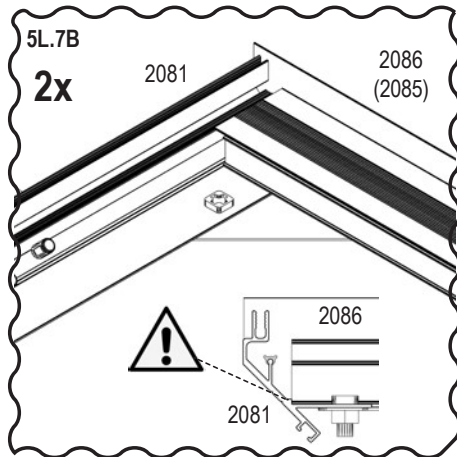


5_1L (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



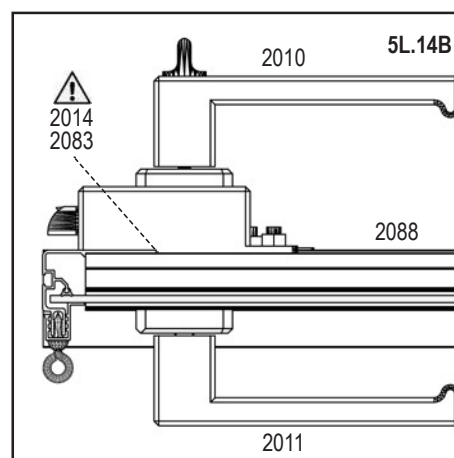
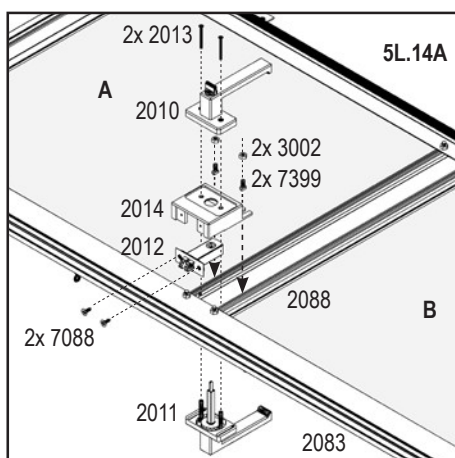
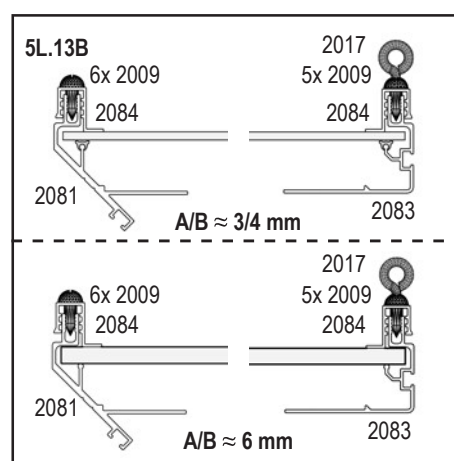
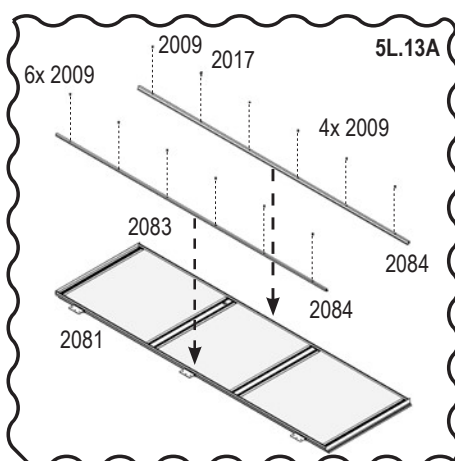
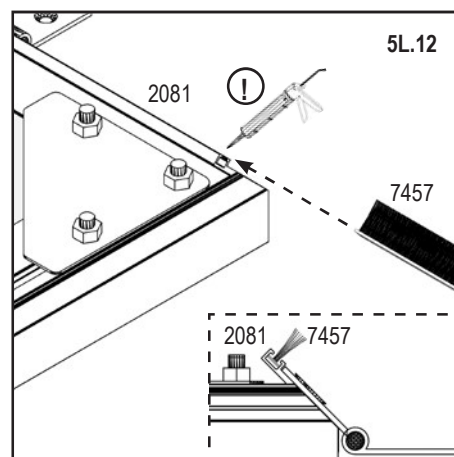
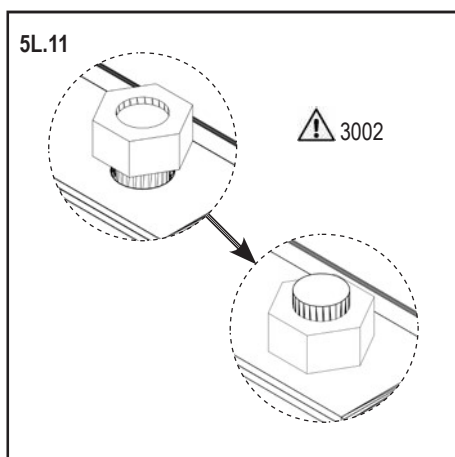
VA0038-PSD

5_1L (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



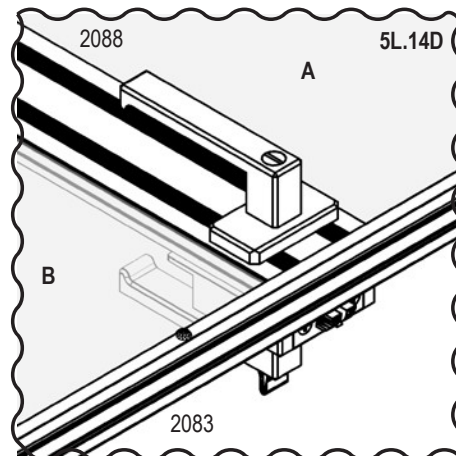
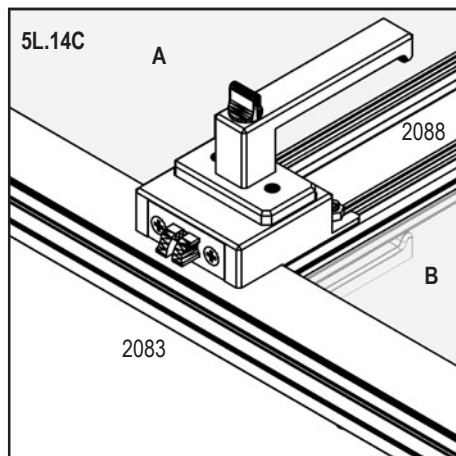
VA0038-PSD

5_1L (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)

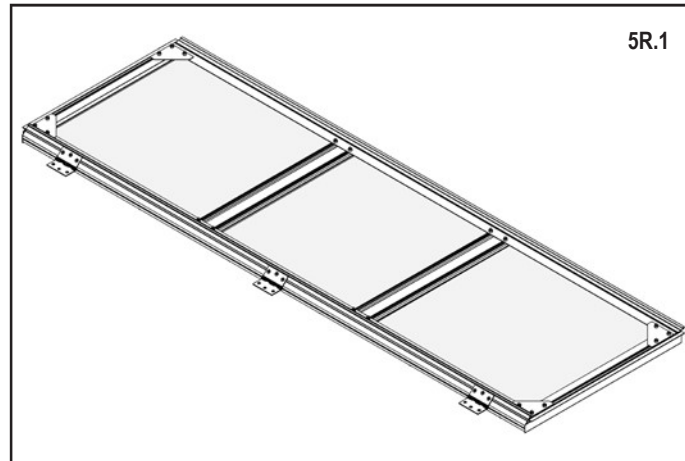
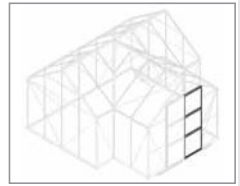
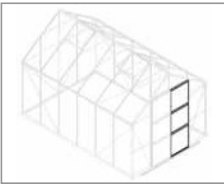


VA0038-PSD

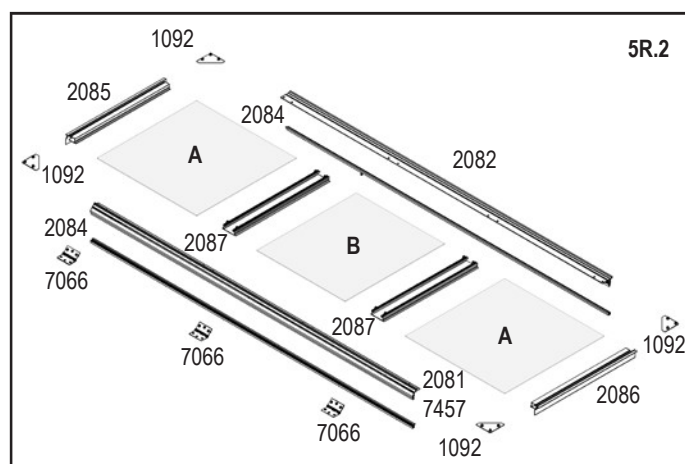
5_1L (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



5_1R (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



1020 2x		2017 1x		2085 1x		3002 20x	
1092 4x		2081 1x		2086 1x		7066 3x	
2009 11x		2082 1x		2087 2x		7088 9x	
2015 9x		2084 2x		3001 20x		7457 1x	

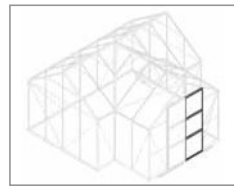
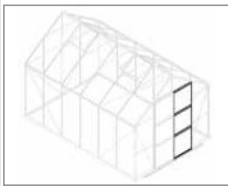


A
610 x 610 mm

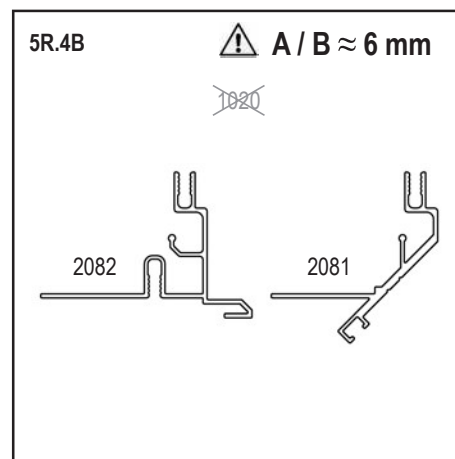
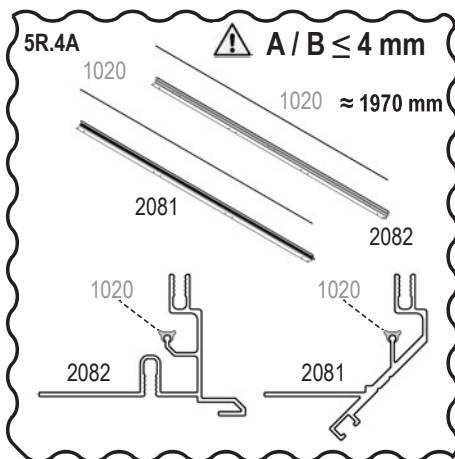
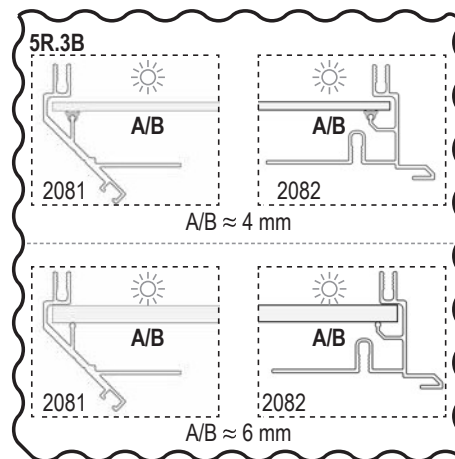
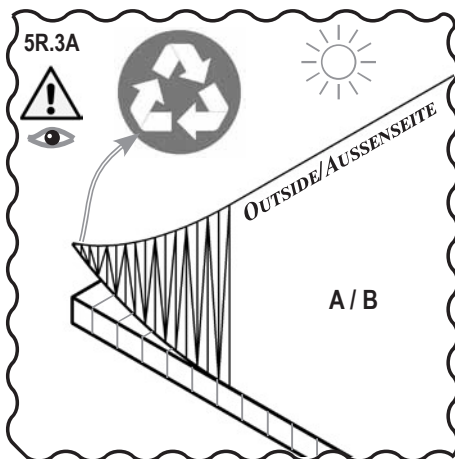
B
610 x 540 (538) mm

VA0038-PSD

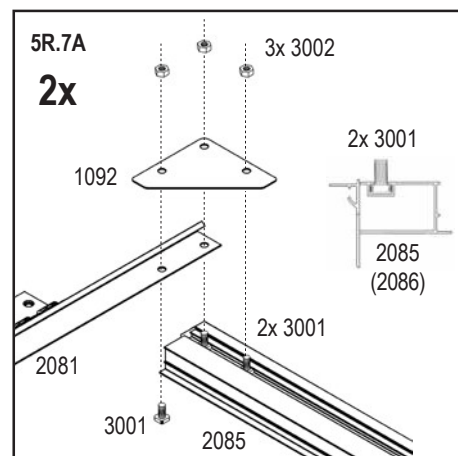
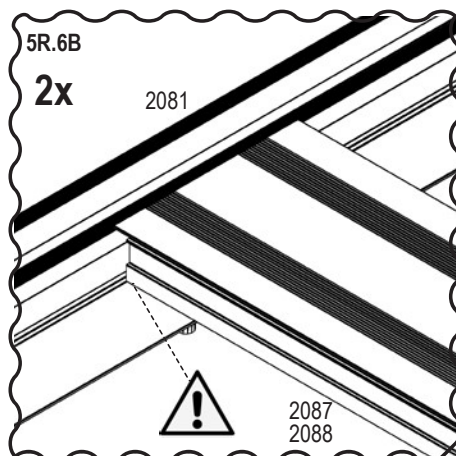
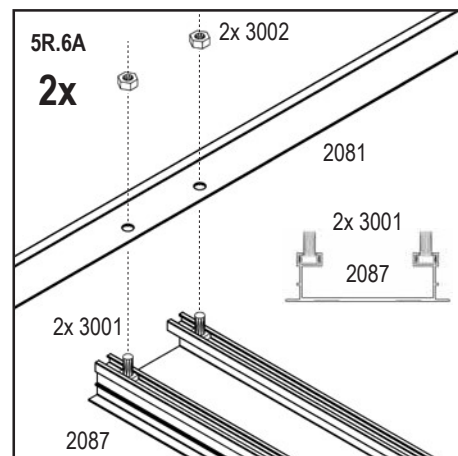
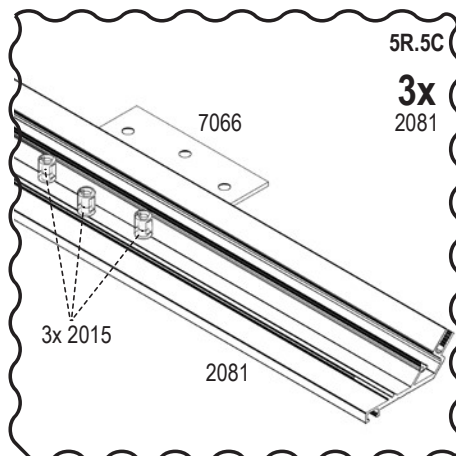
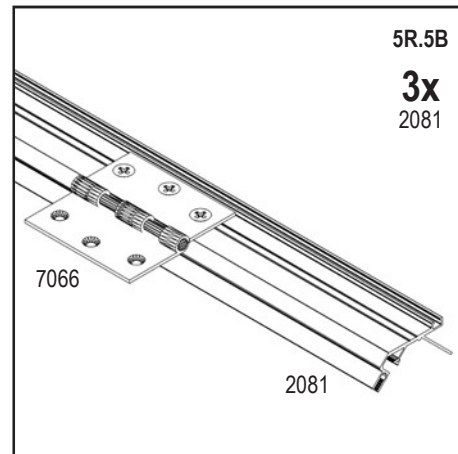
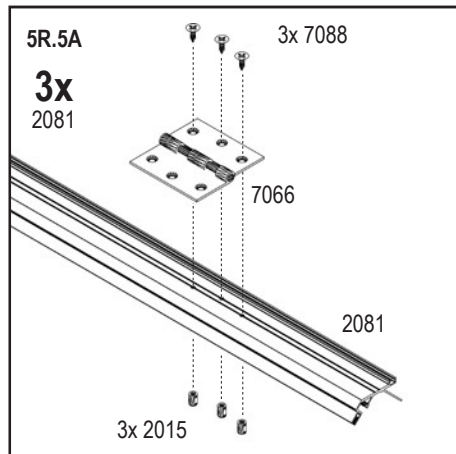
5_1R (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



5R	Art. No.	mm	Art. No.		mm (±3mm)		
	Glass ≈ 3 mm		PC ≈ 4 mm	PC ≈ 6 mm			
A	3679011	610 x 610	369426	3694261	610 x 610	2x	
B	3679141	610 x 540	369481	3694811	610 x 538	1x	
Total						3x	

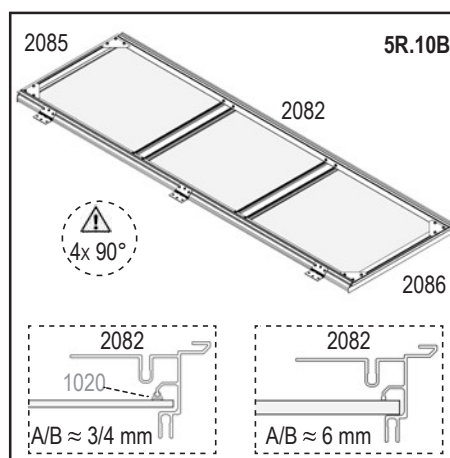
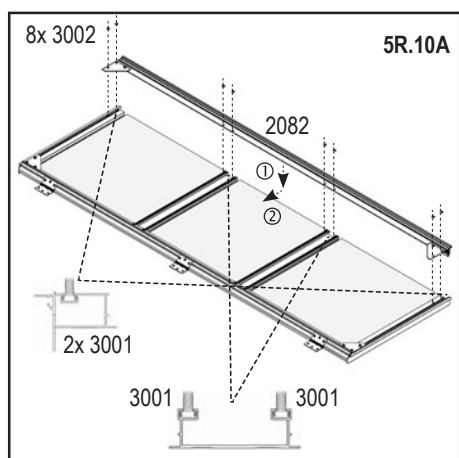
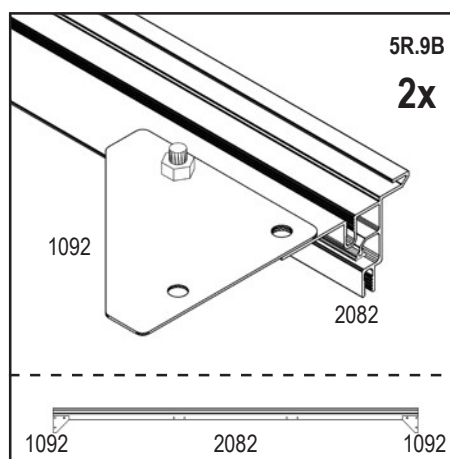
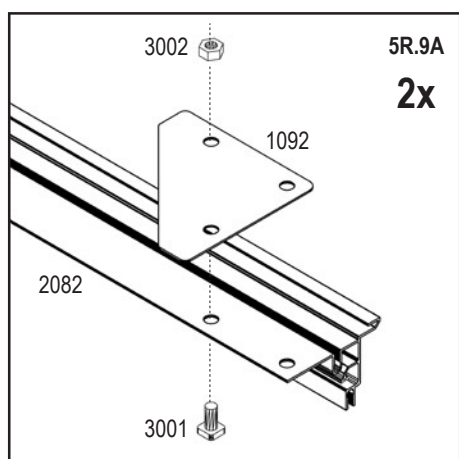
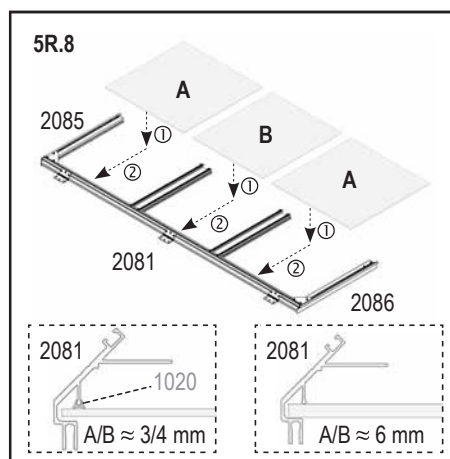
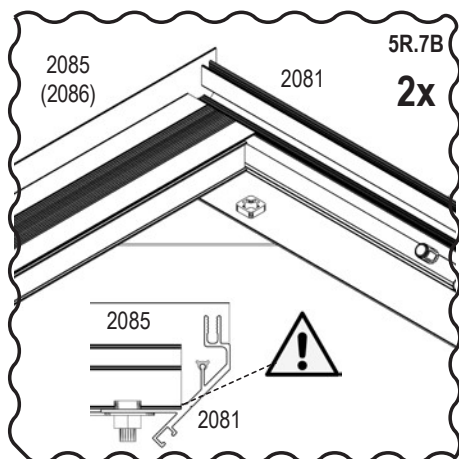


5_1R (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)

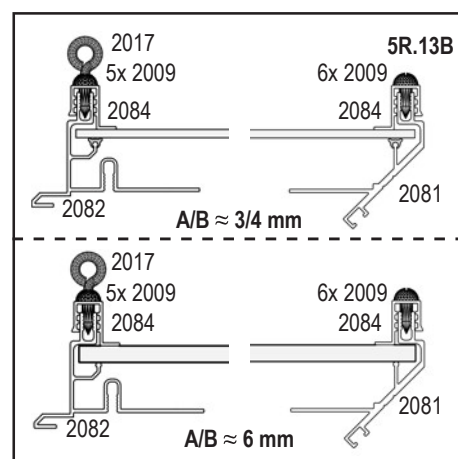
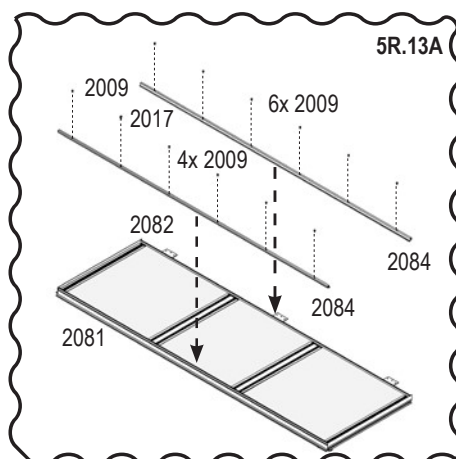
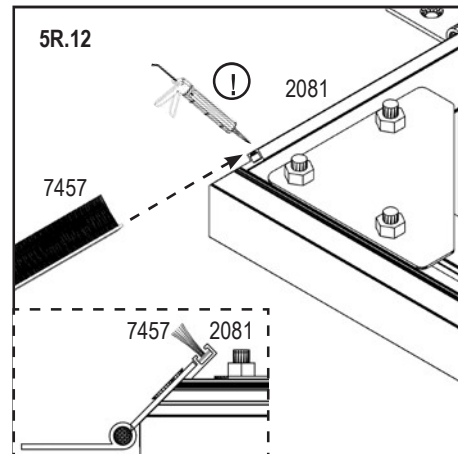
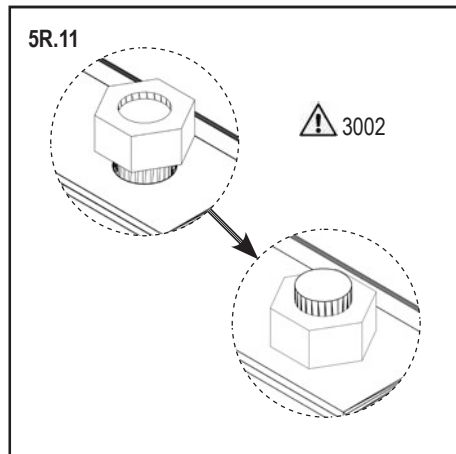


VA0038-PSD

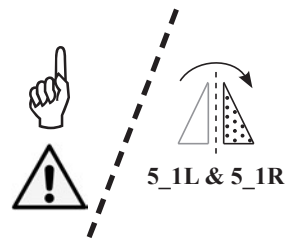
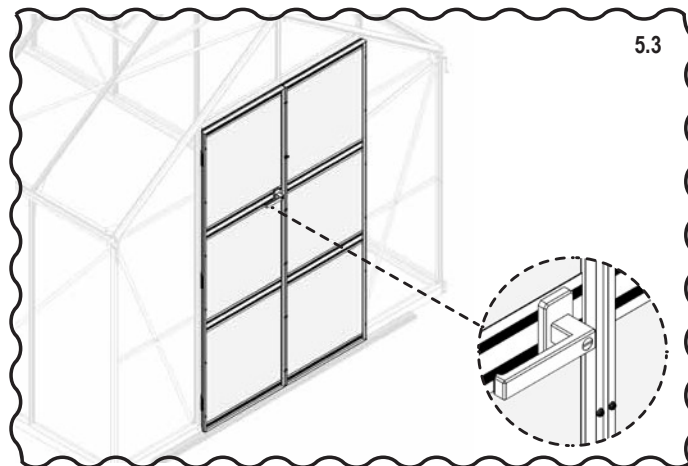
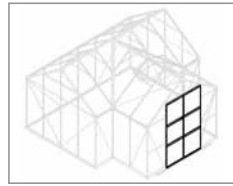
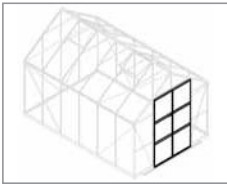
5_1R (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



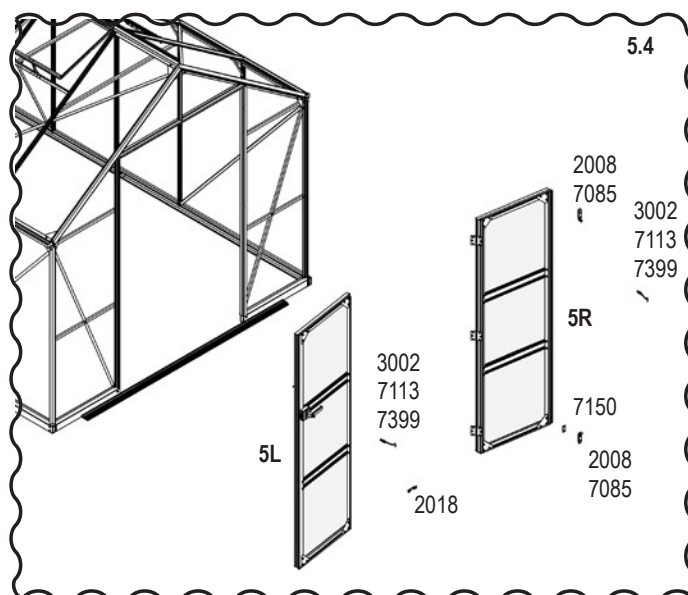
5_1R (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



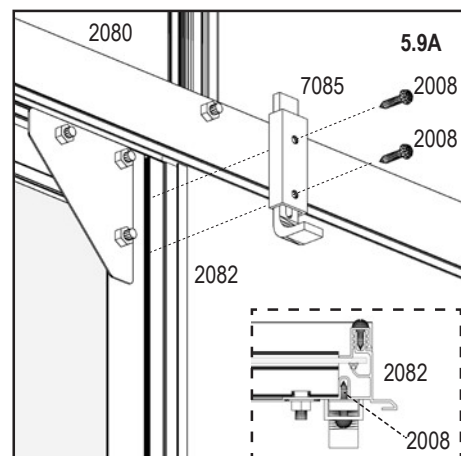
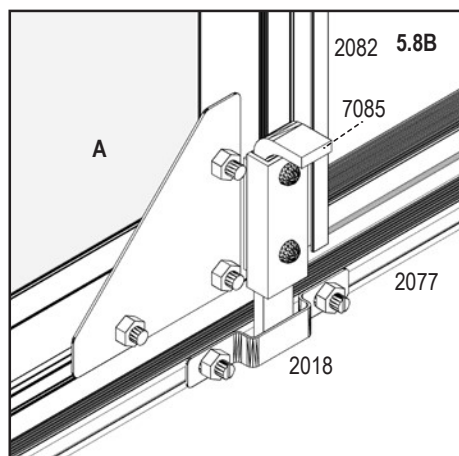
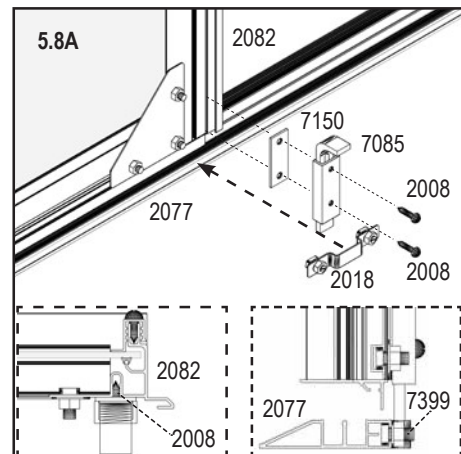
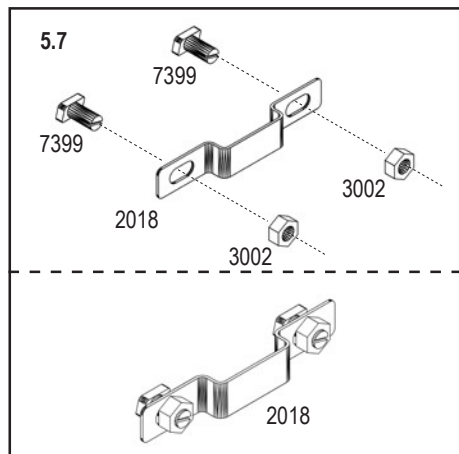
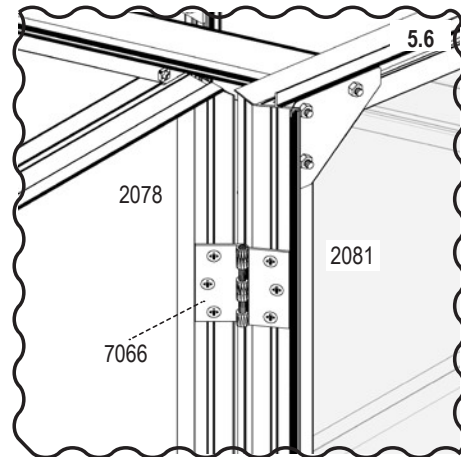
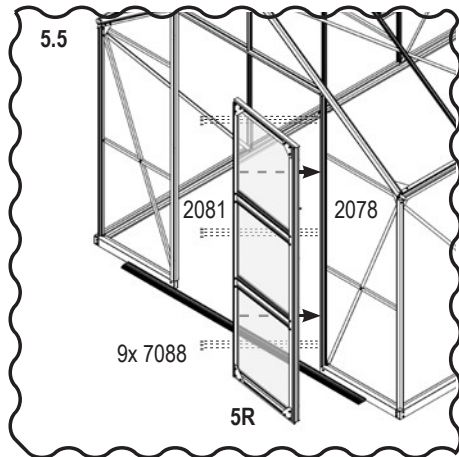
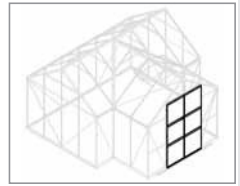
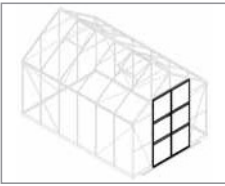
5_2 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



2008 4x		7085 2x		7150 1x		5_1L
2018 1x		7088 18x		7399 4x		5_1R
3002 4x		7113 2x				

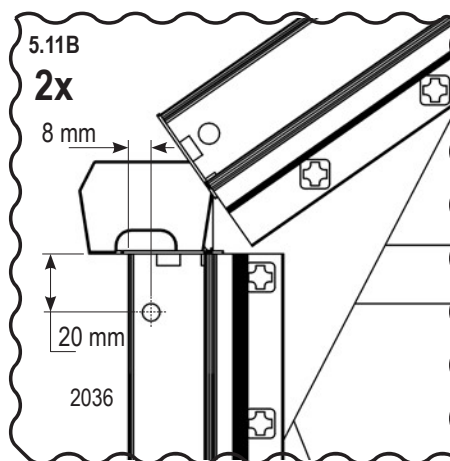
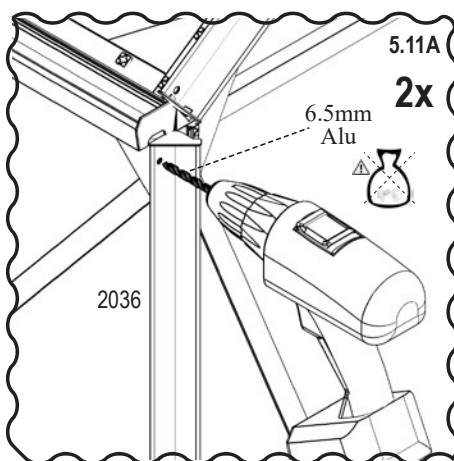
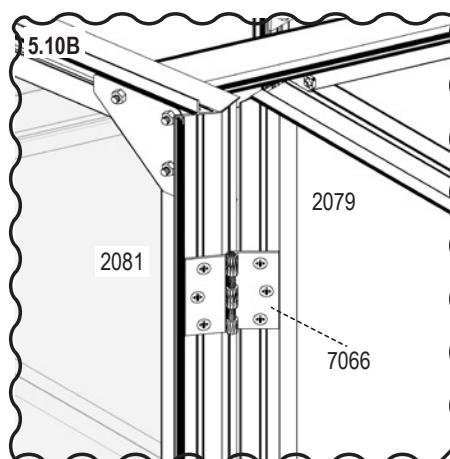
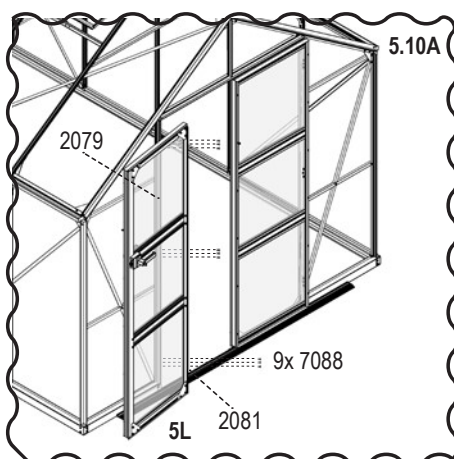
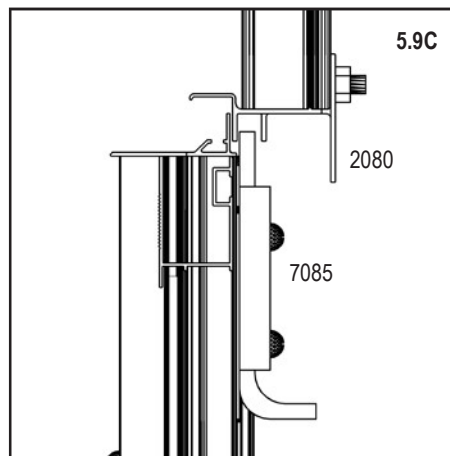
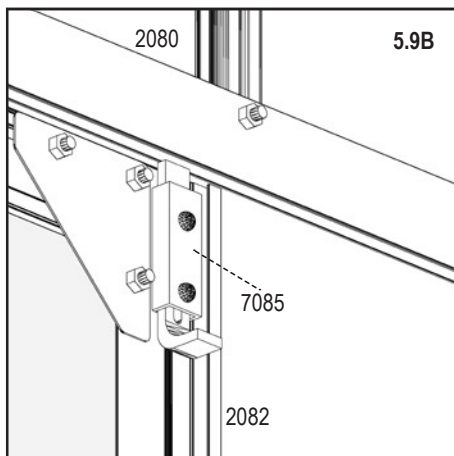


5_2 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



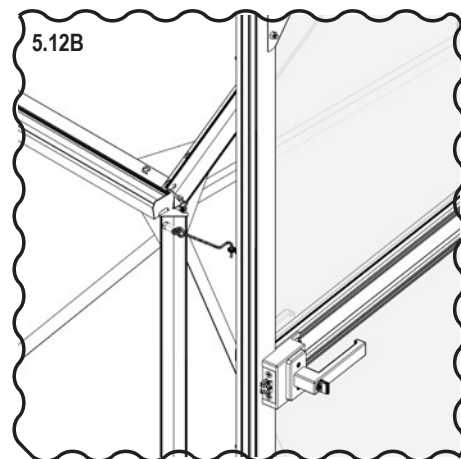
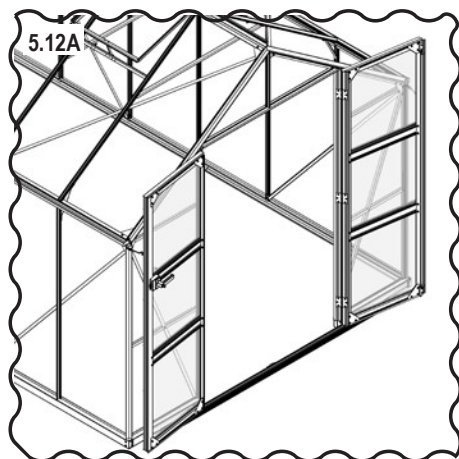
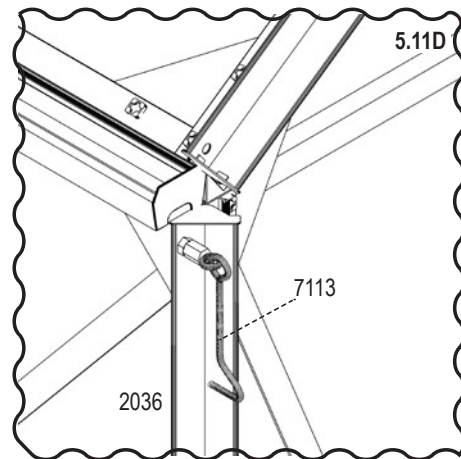
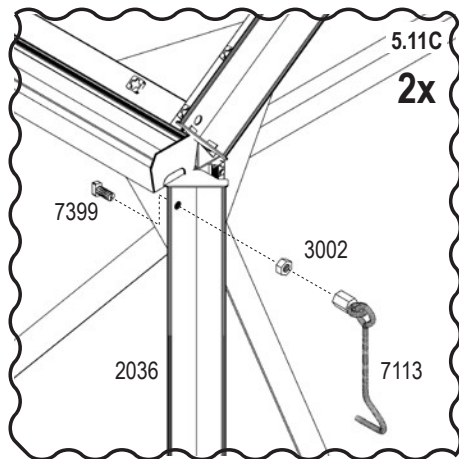
VA0038-PSD

5_2 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)

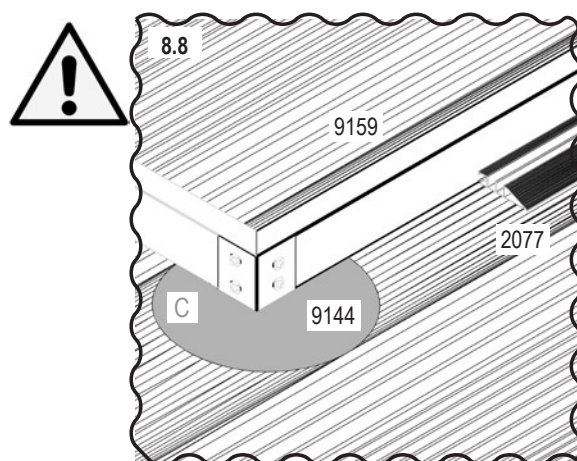


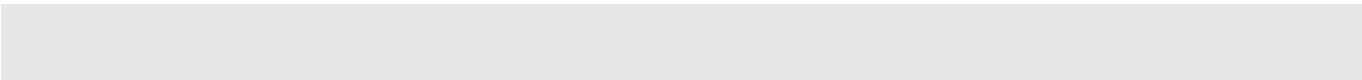
VA0038-PSD

5_2 (VM0001-UJ + VB-B60 / VB-B60S) (VM0023-S)



VA0038-PSD





VA0038-PSD



E.P.H. Schmidt u. Co. GmbH
Hoefkerstrasse 30
44149 Dortmund
Postfach 170163
44060 Dortmund
Deutschland
Tel.: +49 231 941655 0
Fax: +49 231 941655 99
www.eph-schmidt.de
verkauf@eph-schmidt.de

OPJ A/S
Volderslevvej 36 A
5260 Odense S
Danmark
Tel.: +45 66 15 10 30
Fax: +45 66 15 00 84
www.opj.dk
opj@opj.dk